

European Federation of Woodworking Machinery Manufacturers

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EUMABOIS Nomenclature

Products and services for the forestry and wood industries

Version 1.3 EN (2015-01)

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Introduction

About EUMABOIS

EUMABOIS is the pan European industrial federation grouping 14 national associations and one single member company which represent the major European manufacturers of machines, plants, tooling and ancillary equipment for the forestry and woodworking industries.

Encompassing some 800 industrial companies with a total production of 5360 million Euros, EUMABOIS members produce specialized machinery, cutting tools and auxiliary equipment for the forestry and primary timber processing sectors, incorporating plants for sawing, drying, veneer production, plywood and all timber based boards and panels, e.g. chipboard, MDF, OSB, LVL panels.

EUMABOIS members manufacture standard and specialized machinery, plants and tooling for secondary processing for the production of all types of solid wood and panel products including furniture, chair frames, doors and windows.

Members also design, build and supply state of the art numerical control systems, sensors for robots and flexible manufacturing systems (FMS). Technologies that facilitate environmental protection and occupational safety within the woodworking industry and a comprehensive range of services complete the unique offer of the European manufacturers.

Scope, structure and specialties of the nomenclature

The EUMABOIS nomenclature provides associations, fair organizers and woodworking industry operators with a tool for classifying all types of woodworking machinery, tooling, equipment and related services.

Since its initial publication in May 2003 the EUMABOIS nomenclature has replaced a multitude of different listings for the products used in the forestry and timber industries and has now become the industry standard.

Structured primarily along value added chains, the nomenclature starts with the equipment and services necessary for forestry through to the machinery and equipment used for the manufacture of the final wood products.

However, some exceptions had to be made from this structuring principle. For example all woodworking machine cutting tools are included in the category entitled "machine cutting tools" rather than in categories related to the sectors in which they are normally used. Nevertheless the sector-specific categories include references to products listed elsewhere in the nomenclature.

Considerable effort was made to take into consideration the current state of the art of machines and tooling so as to structure the nomenclature in such a way that newly developed products can be easily integrated at a later time.

The current version 1.3 of the nomenclature incorporates a total of 158 groups which contain 828 product items.

Main Categories

(universities, technical colleges, etc.)

Publishers of literature for the timber and woodworking industries

97

00	Machines, technical equipment and services for forestry
01	Machines and technical equipment for primary processing (production of semi-finished products)
02	Machines and technical equipment for secondary processing (laminating, machining, gluing)
03	Machines and technical equipment for surface finishing
04	Machines and technical equipment for assembly, packaging
05	Materials handling, warehousing and commissioning technology
06	Robots technology
10	Machines and plants for special processes
11	Machines and plants for special product groups
18	Auxiliary machines, equipment and devices; other
19	Portable machines for processing of timber, plastics, composites and other materials
20	Tools and auxiliaries
21	Machines, equipment and tools for maintenance and manufacturing of tools
22	Products for the equipment of machines
30	Use of residual wood (dust, chips, firewood, bark), generation of energy and heating using wood fuels
31	Energy saving, environmental protection, occupational safety, fire prevention and air-conditioning
40	Electronic data acquisition and data processing equipment; measuring, testing and control systems
80	Delivery of complete plants, financing and leasing companies
90	Independent computer software (CAD, ERP, production planning and control, etc.)
95	Independent services for the wood industries
96	Research and testing institutes, educational institutions for the timber and woodworking industries

Overview

00	Machines, technical equipment and services for forestry
00.01	Machines, equipment, tools and auxiliary equipment for
00.02	Wood harvesting and skidding
00.03	Forestry tools and auxiliary equipment
00.04	Vehicles for timber transport and handling
00.05	Telecommunication facilities and mobile data processing for forestry
00.06	Occupational safety for forestry
00.07	Services for forestry
00.07	Publishers of literature for the forestry industry
00.08	
00.09	Research and testing institutes, educational institutions (universities, technical colleges, etc.) for the forestry
00.10	industry
00.10	Environmental protection for the forestry industry
01	Machines and technical equipment for primary processing (production of semi-finished products)
01.01	Roundwood yard
01.01.09	Cross-cut saws
01.02	Sawmilling technology (sawn timber production)
01.02.01	Log conversion and resawing machines
01.02.02	Equipment for transportation, sorting and stacking of sawn timber
01.02.02	Mobile log saws
01.02.04	Drying, steaming and impregnation of solid timber and other materials
01.03.02	
01.03.02	Kiln dryers
	Wood moisture measuring equipment
01.04	Production of veneers
01.04.11	Veneer dryers
01.04.13	Veneer guillotines / clippers
01.05	Production of solid coating materials based on paper (laminates, films, etc.)
01.05.06	Laminate and film cutting machines
01.06	Production of veneer plywood and laminated veneer lumber
01.07	Production of particle board, fibre board and OSB
01.07.03	Flakers
01.07.16	Presses
01.08	Production of lightweight boards / sandwich elements
01.09	Production of contoured surfaces and mouldings
02	Machines and technical equipment for secondary processing (laminating, machining, gluing)
02.01	Veneer processing
02.01.03	Veneer pack shears
02.02	Presses, laminating and profile wrapping machines for solid coating materials (veneering, laminating, film
02.02	coating, etc.)
02.02.04	Cycle presses
02.02.05	Continuous press / laminating systems
02.03	Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other
02.03	materials
02.03.02	Topcut cross-cutting saws
02.03.08	Special sawing machines for thin saw kerfs
02.03.12	Horizontal panel saws with pressure beam
02.04	Moulding and planing machines
02.04.15	Copy moulders
02.05	Finger jointing technology
	o j oo

02.06 02.06.01 02.06.02 02.07	Tenoning machines End tenoners for straight tenons Round end tenoners Profiling and sizing machines (trimming, length cutting, profiling, sanding, etc.)
02.08 02.08.01 02.08.02	Edge banding machines (edge banding, trimming, sanding, etc.) Single-end edge banding machines Double-end edge banding machines
02.09 02.09.01 02.09.02	Sizing and edge banding machines (sizing, profiling, edge banding, trimming, sanding, etc.) Single-end sizing and edge banding machines Double-end sizing and edge banding machines
02.10 02.10.02 02.11	Postforming machines Postforming machines for through-feed processing Folding systems
02.12 02.12.01 02.12.05	Machines for boring, dowel-driving and hardware inserting Boring machines with one or several boring heads CNC boring machines
02.14 02.15 02.16	Mortising machines Turning machines Sanding machines
02.16.11 02.17 02.18 02.18.02	Profile sanders Polishing and buffing machines Forming machines Embossing machines
02.19 02.20 02.22 02.23 02.24	Combined machines (space-induced combinations) Machining centres (stationary processing) Presses and equipment for gluing of solid timber components and other materials Presses / clamps for corner joints Punch presses
03 03.01 03.01.01 03.02	Machines and technical equipment for surface finishing Coating with liquid materials (lacquering, etc.) Surface pre-conditioning Surface finishing with solid materials
04 04.01 04.01.02 04.02 04.03	Machines and technical equipment for assembly, packaging Assembly technology Carcass gluing stations Nailing, stapling and screw-setting machines Packaging technology
05 05.01 05.01.12 05.01.90 05.02	Materials handling, warehousing and commissioning technology Materials handling technology Roller conveyors Specialised materials handling technology Warehousing and commissioning technology
06	Robots technology
10	Machines and plants for special processes
11 11.01 11.01.01 11.01.03 11.01.04 11.04 11.07 11.09 11.99	Machines and plants for special product groups Machines and plants for structural elements Machines and plants for windows and facades Machines and plants for timber construction Machines and plants for prefab house construction, e.g. wood frame construction Machines for manufacturing and treatment of wooden packaging (pallets, boxes, etc.) Machines and equipment for manufacturing picture frames and frames Machines for manufacturing and processing insulating materials Machines and plants for different products
18	Auxiliary machines, equipment and devices; other
19	Portable machines for processing of timber, plastics, composites and other materials

20 20.01 20.01.01 20.01.02 20.01.03 20.01.04 20.01.06 20.01.07 20.01.08 20.01.10 20.01.50 20.01.90 20.02 20.03 20.04 20.05 20.08 20.09	Tools and auxiliaries Machine cutting tools Band saw blades Frame saw blades Circular saw blades Hogging systems Cutters with bore (cutters and cutter heads) Shank cutters Machine boring bits Cutters with taper shank (cutters and cutter heads) Machine cutting tools; other Tools for special materials Knives, turn blade knives, hogger segments, etc. Tool clamping systems Tool measuring and setting systems Tool management systems Sanding and buffing tools Manual hand-held tools Clamps and guides for tools
21 21.01 21.01.08	Machines, equipment and tools for maintenance and manufacturing of tools Machines, equipment and tools for maintenance and manufacturing of machine cutting tools Knife grinding machines
22.01 22.01.01 22.01.02 22.01.03 22.01.10 22.02 22.03 22.03.02 22.03.04 22.05 22.99 22.99.07	Products for the equipment of machines Drive systems Electric drive systems Pneumatic drive units Hydraulic drive units Elements and accessories for drive systems Machining units Clamps and guides for workpieces Workpiece fences and stops Vacuum systems Operating supply items Items of equipment; other Conveyor elements
30	Use of residual wood (dust, chips, firewood, bark), generation of energy and heating using wood fuels
30.01 30.01.02 30.01.20 30.02	Preparation, transportation and storage of dust, chips, firewood, etc. Hoggers Chips and dust extraction equipment Generation of energy and heating using wood fuels
31.01 31.03 31.04 31.05 31.06	Energy saving, environmental protection, occupational safety, fire prevention and air-conditioning Energy saving Environmental protection Occupational safety Fire protection and fighting, explosion protection Air-conditioning technology
40 40.01 40.01.06 40.02	Electronic data acquisition and data processing equipment; measuring, testing and control systems Electronic data acquisition and data processing equipment Electronic equipment for data acquisition and data processing for special manufacturing sectors and areas Measuring, testing and control systems
80 80.01	Delivery of complete plants, financing and leasing companies General contractors for the delivery of complete plants
90	Independent computer software (CAD, ERP, production planning and control, etc.)
95 95 01	Independent services for the wood industries Independent engineering and consulting services for the wood industries

- Research and testing institutes, educational institutions for the timber and woodworking industries (universities, technical colleges, etc.)
- 97 Publishers of literature for the timber and woodworking industries

Nomenclature

00.03.04

Clippers

00	Machines, technical equipment and services for forestry
00.01 00.01.01 00.01.02 00.01.03 00.01.04 00.01.05 00.01.06 00.01.07 00.01.08 00.01.09 00.01.10 00.01.11	Machines, equipment, tools and auxiliary equipment for Soil cultivation Fertilising Forestry collection and plant production Forest protection Forestry track and waterway development Tending of young growth and forest crops Crop improvement, pruning and thinning Plant and tree nurseries Seed, site preparation and planting Forestry surveying Silviculture, site / soil rehabilitation, forest protection
00.01.12 00.02	Preservation of wood, pest control Wood harvesting and skidding
00.02.01 00.02.03 00.02.04 00.02.05 00.02.06 00.02.07 00.02.08 00.02.09 00.02.10 00.02.11	Machines and equipment for pruning Debarking machines and equipment $Portable\ debarkers o 19.05$ Harvesting machines Forest tractors, specialised forest tractors and equipment Skidding and cable logging Cranes and other forest equipment Portable chain saws and auxiliary equipment Drag carts / skidding trailer Skidding cables, skidding choker, safety belt and assessment Skidding winches, skidding tongs Lubricants and fuel for forestry machines $Mobile\ log\ saws o 01.02.04$ Sprinkling systems for wet preservation of $wood o 01.01.06$ Roundwood yard $ o 01.01$ Rotating $log\ reducers$ / butt end reducers $ o 01.01.08$ Cleaving machines for roundwood, firewood, etc. $ o 30.01.01$ Hoggers $ o 30.01.02$ Chopping machines (slow-speed) $ o 30.01.03$ Firewood saws $ o 30.01.04$ Firewood bundling machines $ o 30.01.05$ Briquetting presses $ o 30.01.06$ Wood pelleting presses $ o 30.01.07$ Drying, steaming and impregnation of solid timber and other materials $ o 01.03$ Wood moisture measuring equipment $ o 01.03.03$ Use of residual wood (dust, chips, firewood, bark), generation of energy and heating using wood fuels $ o 01.03$ Use of residual wood (dust, chips, firewood, bark), generation of energy and heating using wood fuels
00.02	30 Equative tools and sociliary and sectors and
00.03 00.03.01 00.03.02 00.03.03	Forestry tools and auxiliary equipment Axes, hatchets Chains Knives

00.03.05 00.03.06 00.03.07	Ropes and cables Anchor log, log cribbing Equipment and auxiliary material for marking, labeling and numbering in the forest
00.04 00.04.01 00.04.02 00.04.03 00.04.04 00.04.05 00.04.06	Vehicles for timber transport and handling Truck loading cranes and log grabs Shortwood trailers Short loggers Log trucks Trailers Auxiliary equipment for wood transport, forest machinery and vehicles Mobile log conveyors $\rightarrow 01.01.01$ Off-road forklifts, front and side forklifts including auxiliary equipment $\rightarrow 05.01.01$
00.05 00.05.01 00.05.02 00.05.03 00.05.04	Telecommunication facilities and mobile data processing for forestry Equipment and systems for forest inventories Equipment and systems for measuring timber Stock management and logistics Software for forestry Independent computer software (CAD, ERP, production planning and control, etc.) \rightarrow 90
00.05.05 00.06 00.06.01 00.06.02	Forest fire monitoring and fire fighting Occupational safety for forestry Protective clothing and work clothes Protective equipment
00.07	Services for forestry
00.07.01 00.07.02 00.07.03 00.07.04 00.07.50 00.07.99	Independent services for the wood industries \rightarrow 95 Work preparation and techniques Services for wood harvesting Forest inventory, forest monitoring Forest certification Independent engineering and consulting services for the forestry industry Services for the forestry industry; other
00.08 00.08.01 00.08.03	Publishers of literature for the forestry industry Publishers of literature for the timber and woodworking industries \rightarrow 97 Technical journals and periodicals for the forestry industry Technical books for the forestry industry
00.08.04 00.09	Web based publications for the forestry industry Research and testing institutes, educational institutions (universities, technical colleges, etc.) for
00.09.01 00.09.02 00.09.03	the forestry industry Research and testing institutes, educational institutions for the timber and woodworking industries (universities, technical colleges, etc.) \rightarrow 96 Educational institutions for the forestry industry Research institutions for the forestry industry Testing institutions for the forestry industry
00.10 00.10.01 00.10.02 00.10.03	Environmental protection for the forestry industry Mobile fuel tanks and pumps Storage of water polluting materials (oil etc.) Storage of hazardous materials
01	Machines and technical equipment for primary processing (production of semi-finished products)
01.01 01.01.01 01.01.02 01.01.03	Roundwood yard Mobile log conveyors Cranes for roundwood yards Off-road forklifts, front and side forklifts including auxiliary equipment \rightarrow 05.01.01 Stationary conveying devices for roundwood yards
01.01.04 01.01.05 01.01.06	Storage systems for roundwood yards Log sorting stations Sprinkling systems for wet preservation of wood

01 .01 .07 01 .01 .08	Machinery and tools for debarking of roundwood Rotating log reducers / butt end reducers
01.01.09 01.01.09.01 01.01.09.02 01.01.09.03	Cross-cut saws Portable chain saws and auxiliary equipment $\rightarrow 00.02.07$ Mobile chain saws Stationary chain saws Cross-cut circular saws
01.01.09.04	Cutting to length station with continuous feed
01.01.10 01.01.11 01.01.12	Plants for measuring and optimization of roundwood Metal detectors and removers for roundwood Tools for marking and labeling of roundwood and logs Electronic equipment for data acquisition and data processing for roundwood yards and saw mills \rightarrow 40.01.06.01
01.02	Sawmilling technology (sawn timber production) Roundwood yard $ ightarrow 01.01$
01.02.01 01.02.01.02 01.02.01.03 01.02.01.04 01.02.01.05 01.02.01.06 01.02.01.07 01.02.01.08 01.02.01.09 01.02.01.10 01.02.01.11 01.02.01.12 01.02.01.13 01.02.01.13 01.02.01.15 01.02.01.15 01.02.01.15 01.02.01.16 01.02.01.17 01.02.01.18 01.02.01.19 01.02.01.19 01.02.01.19 01.02.01.19 01.02.01.20 01.02.01.20	Log conversion and resawing machines Horizontal frame saws Vertical frame saws Log band saws, horizontal Log band saws, vertical Band resaws Multiple band saws Single arbour circular saws for roundwood Double arbour circular saws for roundwood Circular saws with freewheeling carriage for roundwood Circular saws for construction timber Chipper canters / profiling lines Chipper- / band saw combinations Chipless cutting machines for boards and laminated material Circular resaws Single arbor edger / rip saw Double arbor edger / rip saw Combined vertical-horizontal circular saws Optimizing board edgers Cross-cutting saws Continuous trim saws
01.02.01.22	Cross-cut saws with guide bar for timber packs
01.02.02 01.02.02.01 01.02.02.02 01.02.02.03 01.02.03 01.02.04	Equipment for transportation, sorting and stacking of sawn timber Timber sorting stations Conveyors for sawn timber (roller conveyors / tracks, cross-transfer units, etc.) Timber stacking and bundling stations Measuring and registration of sawn timber Mobile log saws
01 .02 .04 .01 01 .02 .04 .02	Mobile log band saws Mobile log circular saws Machine cutting tools \rightarrow 20.01 Electronic equipment for data acquisition and data processing for roundwood yards and saw mills \rightarrow 40.01.06.01 Independent software for saw mills and roundwood yards \rightarrow 90.01 Independent engineering and consulting services for saw mills \rightarrow 95.01.01
01.03 01.03.01	Drying, steaming and impregnation of solid timber and other materials Steaming plants
01.03.02 01.03.02.01 01.03.02.02 01.03.02.03 01.03.02.04	Kiln dryers Conventional dryers Vacuum dryers Condensation dryers, e.g. heat pump dryers Dryers for special processes (e.g. high frequency drying, micro wave drying)

01.03.03 01.03.03.01 01.03.03.02	Wood moisture measuring equipment Moisture meters, hand-held Moisture meters, inline
01.03.04 01.03.05 01.03.06 01.03.07	Kiln control equipment Impregnating plants Plants for heat treatment of wood for changing its physical characteristics Plants for chemical treatment of wood for changing its appearance (e.g. by ammonia, oils etc.) Plants for heat treatment of pallets and other wood packaging material \rightarrow 11.04.07 Plants for fumigation of pallets and other wood packaging material \rightarrow 11.04.08
01.04 01.04.01	Production of veneers $Machinery$ and tools for debarking of roundwood \rightarrow 01.01.07 Steaming / cooking plants for veneer flitches
01.04.02	Specialised sawing machines for sawing of veneer logs $Log\ conversion\ and\ resawing\ machines ightarrow 01.02.01$ Flitch planers
01.04.04 01.04.05 01.04.06 01.04.07	Veneer slicers Rotation slicers Veneer peelers Centering and loading equipment
01.04.08 01.04.09 01.04.10	Staylog devices Veneer reeling, sorting and offloading equipment Conveying and storage equipment (magazines) for sliced and peeled veneers
01.04.11 01.04.11.01 01.04.11.02 01.04.11.03	Veneer dryers Belt dryers Roller dryers Press / ironing dryers Veneer ironing presses → 02.01.01
01.04.12	Inline wood moisture control equipment for veneer dryers
01.04.13 01.04.13.01 01.04.13.02	Veneer guillotines / clippers Sliced veneer guillotines Peeled veneer clippers $Veneer\ pack\ shears ightarrow 02.01.03$
01.04.14 01.04.15	Devices / plants for measuring and labeling of veneers Veneer bundling machines Peeling and veneer knives \rightarrow 20.02.10 Veneer patching machines \rightarrow 02.01.12 Electronic equipment for data acquisition and data processing for veneer plants \rightarrow 40.01.06.02 Independent software for veneer and plywood production \rightarrow 90.02 General contractors for veneer and plywood plants \rightarrow 80.01.02 Independent engineering and consulting services for veneer and plywood plants \rightarrow 95.01.02
01.05 01.05.01 01.05.02 01.05.03 01.05.04 01.05.05	Production of solid coating materials based on paper (laminates, films, etc.) Lines for impregnating and coating of papers and tissue Air flotation dryers for impregnated / coated papers Resin blenders and proportioning devices / systems Cycle presses for laminates (e.g. HPL) Continuous-type presses for laminates (e.g. CPL)
01.05.06 01.05.06.01 01.05.06.02	Laminate and film cutting machines Laminate and film clippers Laminate and film cutting machines with roller shear knives
01.05.07	Systems for production data acquisition and quality monitoring for solid coating materials ltems of equipment; other \rightarrow 22.99 General contractors for plants for manufacturing of solid coating materials (laminates, films, foils, etc.) \rightarrow 80.01.03 Independent engineering and consulting services for manufacturing of solid coating materials and laminating technology (laminates, films, foils, etc.) \rightarrow 95.01.03
01.06	Production of veneer plywood and laminated veneer lumber Production of veneers 01.04

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Production of veneers \rightarrow 01.04 Veneer processing \rightarrow 02.01

10.06.01 Jointing machines for peeled venere 10.06.03 Solicies for peeled venere 10.06.04 Cost took gluing machines (cutting to length, gluing, pressing, etc.) 10.06.07 Cost took gluing machines (cutting to length, gluing, pressing, etc.) 10.06.07 Plywood presses for itst surfaces 10.06.07 Plywood presses for filst surfaces 10.06.07 Presses for contoured surfaces and mouldings of phywood or other laminates → 01.09.02 Saving machines for further processing of solid wood, wood-based panels, plastics, composites and other materials → 02.03 Profiling and sizing machines (trimming, length cutting, profiling, sanding, etc.) → 02.07 Sanding machines → 02.10 Presses, Laminating and profile wrapping machines for solid coating materials (veneering, laminating, film coating, etc.) → 02.02 Presses, Laminating and profile wrapping machines for solid coating materials (veneering, laminating, film coating, etc.) → 02.02 Presses, Laminating and profile wrapping machines for solid coating materials (veneering, laminating, film coating, etc.) → 02.02 Presses, Laminating and profile wrapping machines for split of plywood plants 10.06.10 Conveying and storage equipment for plywood plants 10.06.11 Presses and veneer knives → 20.02.10 Pressing and veneer knives	 0.0.6.02 Spicers for peeled veneer 0.0.6.03 Scarfing lines for peeled veneer 0.1.6.04 Care stock gluing machines (cutting to length, gluing, pressing, etc.) 0.1.6.05 Glue spreaders for veneers and boards 0.1.6.07 Plywood presses for obywood and laminated veneer lumber 0.1.6.07 Plywood presses for flat surfaces 1.6.07 Plywood presses for flat surfaces and mouldings of plywood or other laminates → 01.09.02 5.8.1.08 presses for contoured surfaces and mouldings of plywood or other laminates → 01.09.02 5.8.2.1.09 Profiling and sizing machines (trimming, length cutting, profiling, sanding, etc.) → 02.07 5.8.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.		
 0.10.6.02 Splicers for peeled veneer 0.10.6.03 Cearfing lines for peeled veneer 0.10.6.05 Cearfing lines for veneers and boards 0.10.6.06 Elloc spreader for veneers and boards 0.10.6.07 Plywood presses for phywood and laminated veneer lumber Plywood presses for flat surfaces and mouldings of phywood or other laminates → 01.09.02 Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other materials → 02.03 Probling and sizing machines (trimming, length cutting, probling, sanding, etc.) → 02.07 Probling and sizing machines (trimming, length cutting, probling, sanding, etc.) → 02.07 Sanding machines → 02.16 Presses, laminating and proble wrapping machines for solid coating materials (veneering, laminating, film coating, etc.) → 02.02 Coating, etc.) → 02.02 Conveying and storage equipment for plywood plants 01.06.10 Conveying and storage equipment for plywood plants Peeling and veneer knives → 20.02 To General contractors for veneer and phywood plants → 80.01.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 90.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Independent engineering and consulting services for veneer and phywood plants → 05.01.01.01 Independent of particle board, fine board and colline particle board, fine board and colline particle board, fine board and colline par	 01.06.02 Spices for peeled venee 01.06.03 Scarling lines for peeled venee 01.06.04 Core stock gluing machines (cutting to length, gluing, pressing, etc.) 01.06.05 Block presses for owneers and boards 01.06.07 Plevood presses for phywood and laminated veneer lumber Phywood presses for flat surfaces Presses for contoured surfaces and mouldings of phywood or other laminates → 01.09.02 Saving machines to further processing of solid wood, wood-based panels, plastics, composites and other materials → 02.03 Probling and sizing machines (trimming, length cutting, probling, sanding, etc.) → 02.07 Sanding machines → 02.16 Presses, laminating and profile weapping machines for solid coating materials (veneering, laminating, film coating, etc.) → 02.02 01.06.09 Equipment for glue preparation, proportioning and transport for phywood plants Onewing and storage equipment for phywood plants Preling and vener Annews → 20.02.10 General contractors for veneer and phywood plants → 80.01.02 Independent engineering and consulting services for veneer and phywood plants → 90.02 Independent engineering and consulting services for veneer and phywood plants → 95.01.02 Onl.07 Discounting of particle board, filter board and OSB Machinery and tools for debarking of roundwood → 01.01.07 Onl.07.01 Cruckiers for waste materials, e.g. waste wood, demolition wood, used wood products etc. Ol.07.03 Discounting the properties of the pressure of the pressure	01.06.01	Jointing machines for peeled veneer
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 01.07.20 Sanding lines Wide-belt sanders for calibrating and sanding → 02.16.07 01.07.21 Panel dividing machines Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other 	 01.07.20 Sanding lines Wide-belt sanders for calibrating and sanding → 02.16.07 01.07.21 Panel dividing machines Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other 		
Wide-belt sanders for calibrating and sanding \rightarrow 02.16.07 101.07.21 Panel dividing machines Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other	$Wide-belt\ sanders\ for\ calibrating\ and\ sanding o 02.16.07$ 01.07.21 Panel dividing machines Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other		
01.07.21 Panel dividing machines Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other	01.07.21 Panel dividing machines Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other	U1.U1.ZU	
Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other	Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other	01.07.21	
materials $\rightarrow 02.03$	materials $ ightarrow$ 02.03		
IIIalCIIai5 → U2.UJ			materials $ ightarrow$ 02.03

01.07.22 01.07.23 01.07.24	Warehousing, handling, commissioning equipment for panels Storage and commissioning systems for large boards (e.g. stacking cranes) \rightarrow 05.02.04 Packaging equipment for panels Systems for production data acquisition and quality monitoring for particle board, fibre board and OSB
01.07.25	plants Special equipment components for machinery and plants for particle boards, fibre boards and OSB
01.07.26	production Separating technology Plates, screens and plastic inserts for presses \rightarrow 22.99.03 Press belts for continuous presses \rightarrow 22.99.04 General contractors for particle board, fibre board and OSB production plants \rightarrow 80.01.04 Independent software for particle board, fibre board and OSB production \rightarrow 90.03 Independent engineering and consulting services for particle board, fibre board and OSB production \rightarrow 95.01.04
01.08 01.08.01 01.08.02 01.08.03 01.08.04	Production of lightweight boards / sandwich elements Horizontal panel saws with pressure beam $\rightarrow 02.03.12$ Vertical panel saws $\rightarrow 02.03.11$ Machines for expanding and drying honeycombs Machines for panel frames Machines for core composition Presses for lightweight boards / sandwich elements production Calender presses $\rightarrow 01.07.16.06$
01.09 01.09.01 01.09.02 01.09.03	Production of contoured surfaces and mouldings Presses for moulded parts of particles, fibres and other materials Presses for contoured surfaces and mouldings of plywood or other laminates Extruders
01.99	Machines and technical equipment for primary processing, other
02	Machines and technical equipment for secondary processing (laminating, machining, gluing)
02.01 02.01.01 02.01.02	Veneer processing Veneer ironing presses Veneer cross-cutters
02.01.03 02.01.03.01 02.01.03.02	Veneer pack shears Single knife veneer pack shears Double knife veneer pack shears
02.01.04 02.01.05 02.01.06 02.01.07 02.01.08 02.01.09 02.01.10 02.01.11 02.01.12 02.01.13 02.01.14 02.01.15	Veneer strip sizing machines Circular saws for veneer packs Edge planing / cutting machines for veneer packs Machines for glue application on veneer edges Longitudinal veneer splicers Cross-feed veneer splicers End gluing machines Portable veneer splicing equipment \rightarrow 19.20 Machines and equipment for lengthwise joining of veneers (e.g. by means of finger joints) Veneer patching machines Equipment for measuring and optimizing of veneers Luminous tables for veneer inspection Veneer tenderizing machines (flexer) Peeling and veneer knives \rightarrow 20.02.10 Knife grinding machines for veneer knives (slicing, peeling, clipping) \rightarrow 21.01.08.02 Electronic equipment for data acquisition and data processing for veneer cutting and splicing \rightarrow 40.01.06.03 Independent software for veneer processing \rightarrow 90.04
02.02	Presses, laminating and profile wrapping machines for solid coating materials (veneering, laminating, film coating, etc.) Edge banding machines (edge banding, trimming, sanding, etc.) \rightarrow 02.08 Sizing and edge banding machines (sizing, profiling, edge banding, trimming, sanding, etc.) \rightarrow 02.09

02.02.01 02.02.02 02.02.03	Brushing and cleaning machines for workpieces Glue spreaders for boards / veneers Mechanical feeding, storing and laying systems for coating materials
02.02.04 02.02.04.01 02.02.04.02 02.02.04.03 02.02.04.04 02.02.04.05	Cycle presses Hand-fed cycle presses Mechanised fed cycle presses / short-cycle presses Block cycle presses for laminating Cycle presses for laminating of moulded parts Membrane presses
02.02.05 02.02.05.01 02.02.05.02 02.02.05.03 02.02.05.04	Continuous press / laminating systems Double-band presses Foil roll-on lines / continuous surface laminating plants Continuous surface laminating plants with integrated edge-wrapping units Profile wrapping machines
02.02.06 02.02.07 02.02.08 02.02.09 02.02.10 02.02.11	Machines for the application of protective films Gilding machines for hot application of gold foil Aggregates for dividing and trimming of coated parts Equipment for loading, offloading and conveying of laminated parts Equipment for glue preparation, proportioning and transport Fleece backing machines for veneer and synthetic coating material Plates, screens and plastic inserts for presses $\rightarrow 22.99.03$ Hot platens and heating $rods \rightarrow 22.99.05$ Press moulds and cylinders for manufacturing moulded parts of chips, fibres, plastics, or for overlaying with solid materials $\rightarrow 22.99.06$
02.03 02.03.01	Sawing machines for further processing of solid wood, wood-based panels, plastics, composites and other materials $Log\ conversion\ and\ resawing\ machines \rightarrow 01.02.01$ Undercut cross-cutting saws
02.03.02 02.03.02.01 02.03.02.01 02.03.02.02	Topcut cross-cutting saws Pendulum saws Radial arm saws
02.03.03 02.03.04 02.03.05 02.03.06 02.03.07	Optimizing cross-cutting saws Single and double mitre saws Multi-blade trimming circular saws Single blade circular saws with moving saw unit Single- and multi-blade circular saws for edging or ripping
02.03.08 02.03.08.01 02.03.08.02	Special sawing machines for thin saw kerfs Frame saws for thin saw kerfs Circular saws for thin saw kerfs
02.03.09 02.03.10 02.03.11	Table saws Sliding table saws Vertical panel saws
02.03.12 02.03.12.01 02.03.12.02 02.03.12.03	Horizontal panel saws with pressure beam Horizontal panel saws with pressure beam for longitudinal cuts Horizontal panel saws with pressure beam for cross cuts Horizontal panel saws with pressure beam for longitudinal and cross cuts (angular system)
02.03.13 02.03.14 02.03.15 02.03.16 02.03.17 02.03.18 02.03.19 02.03.20 02.03.21	Overhead panel saws (portal saws) for longitudinal and / or cross-cutting Narrow band saws Copying band saws Jig saws Notching saws Sawing machines for building sites CNC band saws Double panel sizing circular sawing machines for parallel and / or squaring cuts, hand feed Optimizing rip saws
02.04	Moulding and planing machines

02.04.01 02.04.02 02.04.03 02.04.04	Surface planers Thickness planers Scraper machines Planing / sawing machines
02.04.05 02.04.06 02.04.07	Planer / sander combinations Angular-edge surface planers for surfacing and jointing in one operation Two-side thicknessing planers for surfacing and thicknessing in one operation
02.04.08 02.04.09 02.04.10	Three- and four-side planers Moulding machines for three- and four-side machining Face milling machines for one and multi-side machining
02.04.11 02.04.12	Single-spindle moulders Finger jointing machines Finger jointing technology $\rightarrow 02.05$
02.04.13 02.04.14	Routers CNC routers Machining centres (stationary processing) \rightarrow 02.20
02.04.15 02.04.15.01 02.04.15.02 02.04.15.03	Copy moulders Copy moulders for longitudinal processing of moulded parts (also with additional sanding units, etc.) Copy moulders with rotating table (also with additional sanding units, etc.) Copy moulders with tool control by pattern and automatic rotation of workpiece (with one or more spindles, also with additional sanding units)
02.04.16 02.04.17 02.04.18	Double-sided CNC moulding (and sanding) machines for contoured parts Copy carving machines Rod moulders
02.04.19 02.04.20 02.04.21 02.04.22 02.04.23 02.04.24 02.04.25 02.04.26 02.04.99	Lip trimmers Round rod moulders Spiral moulders Mitre moulders Mullion moulders Groove cutters for stairs, ladders and louvres Decorative strip moulders Scarf moulders Moulding machines for special applications
02.05 02.05.01 02.05.02 02.05.03 02.05.04	Finger jointing technology Machines for cutting finger joints Glue application systems for finger joints Finger jointing presses Finger jointing lines for cross-cutting, cutting finger joints, glue application, pressing, etc. Specialised materials handling technology for finger jointing lines → 05.01.90.02
02.06	Tenoning machines
02.06.01 02.06.01.01 02.06.01.02	End tenoners for straight tenons Single-end tenoners for straight tenons Double-end tenoners for straight tenons
02.06.02 02.06.02.01 02.06.02.02	Round end tenoners Single round end tenoners Double round end tenoners
02.07 02.07.01 02.07.02 02.07.03 02.07.04	Profiling and sizing machines (trimming, length cutting, profiling, sanding, etc.) Single-end profilers / sizing machines for non-flat parts, e.g. scantlings Single-end profilers / sizing machines for flat parts, e.g. panels Double-end profilers / sizing machines for non-flat parts, e.g. scantlings Double-end profilers / sizing machines for flat parts, e.g. panels
02.08	Edge banding machines (edge banding, trimming, sanding, etc.)
02.08.01 02.08.01.01 02.08.01.02 02.08.01.03	Single-end edge banding machines Single-end edge banding machines for straight edges Single-end edge banding machines for softforming Single-end edge banding machines for shaped / curved parts
02.08.02 02.08.02.01	Double-end edge banding machines Double-end edge banding machines for straight edges

02.08.02.02 02.08.02.03	Double-end edge banding machines for softforming Double-end edge banding machines for shaped / curved parts
02.08.03	Table edge banding machines Sizing and edge banding machines (sizing, profiling, edge banding, trimming, sanding, etc.) \rightarrow 02.09 Postforming machines \rightarrow 02.10
02.09	Sizing and edge banding machines (sizing, profiling, edge banding, trimming, sanding, etc.)
02.09.01 02.09.01.01 02.09.01.02 02.09.01.03	Single-end sizing and edge banding machines Single-end sizing and edge banding machines for straight edges Single-end sizing and edge banding machines for softforming Single-end sizing and edge banding machines for shaped / curved parts
02.09.02 02.09.02.01 02.09.02.02 02.09.02.03	Double-end sizing and edge banding machines Double-end sizing and edge banding machines for straight edges Double-end sizing and edge banding machines for softforming Double-end sizing and edge banding machines for shaped / curved parts Postforming machines $\rightarrow 02.10$
02.10 02.10.01	Postforming machines Postforming machines for stationary processing
02.10.02 02.10.02.01 02.10.02.02	Postforming machines for through-feed processing Postforming machines for laminates Direct-postforming machines for laminated / veneered panels
02.11 02.11.01 02.11.02 02.11.03 02.11.04	Folding systems Longitudinal folding systems Mitre cutting machines for cross-folding Carcass presses / gluing stations for cross-folding Cross-folding systems (cutting to length, mitre cutting, glue application, folding, pressing, etc.)
02.12	Machines for boring, dowel-driving and hardware inserting
02.12.01 02.12.01.01 02.12.01.02 02.12.01.03	Boring machines with one or several boring heads Universal multispindle boring machines, stationary processing Multispindle boring machines with horizontal and / or vertical heads, stationary processing Through feed multi-spindle boring machines with horizontal and / or vertical heads
02.12.02 02.12.03 02.12.04	Dowel hole boring machines for rack, frame and other prismatic components, stationary or through feed processing Boring machines for sawing, moulding, boring and dowel-driving Machines for boring, milling, hardware inserting, etc. Machining centres for routing, sawing, boring, hardware and dowel inserting, etc. \rightarrow 02.20.04
02.12.05 02.12.05.01 02.12.05.02	CNC boring machines CNC boring machines for stationary processing Through feed CNC boring machines
02.12.06 02.12.07 02.12.08 02.12.09 02.12.10 02.13	Dowel driving machines (gluing, driving-in) Machines for hardware inserting Knothole boring machines Bench- and column-type boring machines Slot boring machines Hardware recessing machines
02.14	Mortising machines
02.14 02.14.01 02.14.02 02.14.03 02.14.04	Mortisers with orbital tool action Chain mortisers Chisel mortisers Mortisers, optionally for chain or chisel Slot boring machines $\rightarrow 02.12.10$
02.15 02.15.01 02.15.02 02.15.03 02.15.04 02.15.05	Turning machines Turning lathes Facing lathes Profiling lathes Copying lathes with tool control by template CNC lathes

02.16 02.16.01 02.16.02 02.16.03 02.16.04 02.16.05 02.16.06 02.16.07 02.16.08 02.16.09 02.16.10	Sanding machines Longbelt sanders with table Longbelt sanders with mechanical feed Wide-belt sanders Cross-belt / wide-belt sanders Veneer sheet sanders Abrasive calibrating machines Wide-belt sanders for calibrating and sanding Drum sanders for surface sanding Sanders for curved and moulded components Sanders for intermediate lacquer sanding
02.16.11 02.16.11.01 02.16.11.02	Profile sanders Single-end profile sanders Double-end profile sanders
02.16.12 02.16.13 02.16.14 02.16.15 02.16.16 02.16.17	Bobbin sanders Belt sanders Disc sanders Sanders for round rods Sanders for lathe turned parts CNC sanding centres for complete sanding of all surfaces $Planer / sander combinations \rightarrow 02.04.05$
02.17 02.17.01 02.17.02 02.17.03 02.17.04 02.17.05	Polishing and buffing machines Polishing machines for flat surfaces Polishing machines for mouldings Polishing machines for strips Polishing / buffing machines with automatic feed Buffing stands
02.18 02.18.01	Forming machines Bending machines
02.18.02 02.18.02.01 02.18.02.02 02.18.99	Embossing machines Stationary embossing machines Through feed embossing machines Forming machines; other
02.19 02.19.01 02.19.02 02.19.03 02.19.04 02.19.05 02.19.06 02.19.99	Combined machines (space-induced combinations) Surfacers and thicknessers Combined circular saws and moulders Combined circular saws, moulders and slot mortisers Combined circular saws, surfacers, moulders and slot mortisers Universal combined machines for carpentry and joinery Universal combined machines for DIY Combined machines; other
02.20 02.20.01 02.20.02 02.20.03 02.20.04 02.21	Machining centres (stationary processing) Machining centres for sawing, routing, profiling, boring, sanding Machining centres for edge-bonding Machining centres for routing, sawing, boring, edge banding Machining centres for routing, sawing, boring, hardware and dowel inserting, etc. Manufacturing cells
02.22	Presses and equipment for gluing of solid timber components and other materials
02.22.01 02.22.02 02.22.03 02.22.04	Finger jointing technology \rightarrow 02.05 Vertical edge joint gluing machines Continuous feed edge joint gluing presses for boards and scantlings Core composer / board gluing machines Laminated timber presses / clamps for construction timber, glulam, etc.
02.23 02.23.01 02.23.02 02.23.03	Presses / clamps for corner joints Universal table presses Frame clamps Semicircular arch joint gluing machines

02.24 02.24.01 02.24.02 02.24.99	Punch presses Punch presses for mitres Punch presses for muntin bars Punch presses; other
03	Machines and technical equipment for surface finishing
03.01	Coating with liquid materials (lacquering, etc.)
03.01.01	Surface pre-conditioning
03.01.01	Sanding machines $ o 02.16$
03.01.01.01	Sand-blasting equipment
03.01.01.02	Texturing / brushing machines
03.01.01.03	Cleaning brushes
03.01.02	Bleaching and staining plants
03.01.03	Filler applying machines by knife or roller
03.01.04	Printing (e.g. wood grain) plants
03.01.05	Automatic spraying machines / robots for spray finishing
03.01.06	Robots for spraying, lacquering, etc. $ ightarrow$ 06.03 Rotation spraying systems
03.01.07	Electrostatic spraying equipment
03.01.08	Curtain coaters
03.01.09	Roller coaters
03.01.10	Vacuum coaters
03.01.11	Dipping equipment
03.01.12 03.01.13	Flooding systems Edge coating systems
03.01.13	Drum coating systems
03.01.15	Spray walls and booths
03.01.16	Lacquer drying and curing lines
03.01.17 03.01.18	Conveyers for lacquering plants Equipment for preparation, dosing and transport of liquid coating materials (e.g. lacquer, stain, etc.) Sanders for intermediate lacquer sanding \rightarrow 02.16.10 Independent engineering and consulting services for surface finishing \rightarrow 95.01.11
03.02	Surface finishing with solid materials
03.02.01	Machines and equipment for powder coating
03.02.02	Plaster coating machines
03.02.03	Engraving and coating machines on wood and with wood pulp
03.02.99	Machines and equipment for coating with solid material; other
03.03	Machines and equipment for pyrography and / or marking
04	Machines and technical equipment for assembly, packaging
04.01	Assembly technology
	Robots for handling, feeding and palleting, etc. $ ightarrow$ 06.01
04.01.01	Robots for joining and assembling $ o$ 06.02
04.01.01	Pre-assembly lines for furniture parts
04.01.02	Carcass gluing stations
04.01.02.01 04.01.02.02	Glue spreading stations for carcass components Pre-clamping stations
04.01.02.02	Carcass clamps
04.01.03	Final assembly work stations for furniture parts, carcass furniture
04.01.04	Final assembly lines for furniture
04.01.05	Assembly work stations and lines for windows, doors and facade elements
04.01.99	Assembly systems; other
04.02	Nailing, stapling and screw-setting machines
04.02.01	Nailing machines
04.02.02	Stapling and stitching machines
04.02.03	Screw-setting machines

04.03	Packaging technology Packaging equipment for panels $\rightarrow 01.07.23$
04.03.01	Packaging machines for furniture parts and carcass furniture
04.03.02	Packaging machines for flat parts (floor elements, panels, etc.)
04.03.03	Packaging machines for boards, custom sized boards, etc.
04.03.99	Packaging machines; other
05	Materials handling, warehousing and commissioning technology
05.01	Materials handling technology
05.01.01	Off-road forklifts, front and side forklifts including auxiliary equipment Conveying and storage equipment for hogged wood chips, fibres, etc. \rightarrow 01.07.07
05.01.03	Lifting tables
05.01.04	Stacking and bundling stations
05.01.05	Vacuum lifting equipment
05.01.06	Infeed units
05.01.07	Outfeed and stacking units
05.01.08 05.01.09	Board turning stations Angle transfer stations
05.01.09	Cross conveyors
05.01.10	Reverse conveyors
05.01.12	Roller conveyors
05.01.12.01	Driven roller conveyors
05.01.12.02	Undriven roller conveyors
05.01.13	Belt conveyors
05.01.14	Overhead conveyors
05.01.15	Transport trolleys, shelf trolleys, etc.
05.01.16 05.01.17	Commissioning trolleys, commissioning containers Roller stands
05.01.17	Feeding units for joiners machines (surface planers, single-spindle moulders etc.)
05.01.90	Specialised materials handling technology
05.01.90.01	Specialised materials handling technology for optimizing rip saws
05.01.90.02	Specialised materials handling technology for finger jointing lines
05.01.90.03	Specialised materials handling technology for planing lines
05.01.90.04	Specialised materials handling technology for sawing lines
05.01.90.20	Specialised feeding systems for crushers, chippers etc.
05.01.90.99	Specialised materials handling technology; other
05.02	Warehousing and commissioning technology
	Off-road forklifts, front and side forklifts including auxiliary equipment \rightarrow 05.01.01
	Warehousing, handling, commissioning equipment for panels \rightarrow 01.07.22
OF 02 01	Commissioning trolleys, commissioning containers $ ightarrow 05.01.16$ Shelving systems
05.02.01 05.02.02	Storage and retrieval equipment for shelves and racks
05.02.02	Sorting and commissioning systems
05.02.04	Storage and commissioning systems for large boards (e.g. stacking cranes)
05.02.99	Storage systems; other
06	Robots technology
06.01	Robots for handling, feeding and palleting, etc.
06.02	Robots for joining and assembling
06.03	Robots for spraying, lacquering, etc.
06.04	Robots for chipping processes (sanding, cutting, etc.)
06.99	Robots; other
10	Machines and plants for special processes
10.01	Laser technology
10.02	High frequency technology
10.03	Microwave technology
10.04	Supersonic technology

Thermic smoothening Water jet cutting Special processes; other $Extruders \rightarrow 01.09.03$
Machines and plants for special product groups
Machines and plants for structural elements
Machines and plants for windows and facades Processing centres for longitudinal and cross-wise processing of window parts Machines for windows and facades; other Machines and plants for doors and frames
Machines and plants for timber construction Trimming lines Special machines for carpenters and building industry
Machines and plants for prefab house construction, e.g. wood frame construction Assembly tables Automatic nailers for wall units, etc. Machining centres for structural elements
Machines and equipment for glue laminated timber / glulam construction Machines and equipment for timber flooring / parquetry Machines and equipment for laminate floorings Machines and equipment for stair construction
Machines and equipment for manufacturing solid timber boards Machines and equipment for manufacturing rack furniture (chairs, tables, etc.)
Machines for manufacturing and treatment of wooden packaging (pallets, boxes, etc.) Machines and equipment for manufacturing pallets, stationary Pallets production lines Machines and equipment for manufacturing packing for vegetables and fruits, stationary Production lines for manufacturing packing for vegetables and fruits Machines for manufacturing industrial packing (boxes, etc.) Machines for manufacturing cable drums Plants for heat treatment of pallets and other wood packaging material Plants for fumigation of pallets and other wood packaging material Machines and equipment for manufacturing doors for furniture
Machines and equipment for manufacturing drawers
Machines and equipment for manufacturing picture frames and frames V-cutting double circular saws Stapling, stapling-gluing machines for assembling frames Machines for metallic joining elements and respective hardware (V staples, flexible tabs, etc.) Single head mitre cutting machines Mitre cutting guillotines Automated systems for frame manufacturing
Machines and equipment for manufacturing wood barrels
Machines for manufacturing and processing insulating materials Machines for manufacturing insulating materials Machines for processing insulating materials
Machines and plants for different products Machines and plants for brooms and brushes Machines and plants for pencils Machines and plants for clogs, wood soles, wood heels, shoes last Machines and plants for dowels Machines and plants for poles, masts, palisades, wood fences Machines and plants for rattan furniture Machines and plants for furniture handles Machines and plants for louvres and shutters Machines and plants for coffins

11.99.10 11.99.11 11.99.12 11.99.13 11.99.14 11.99.15 11.99.16 11.99.17 11.99.18	Machines and plants for shuttering panels Machines and plants for agricultural tool handles (for shovel, spade, hoe, rake, hammer, pick, etc.) Machines and plants for sporting equipment (billiard cues, paddles, oars, etc.) Machines and plants for tooth picks / chop sticks Machines and plants for matches Machines and plants for woodwool Machines and plants for wood shavings for animal bedding Machines and plants for bed staves / slats
18	Auxiliary machines, equipment and devices; other Cleaning plants for hogged wood \rightarrow 01.07.06
18.02	Stirring units
18.03	Weighing systems
18.04	Planing benches, working tables
18.05	Clamps
18.99	Auxiliary machines; other
19	Portable machines for processing of timber, plastics, composites and other materials Portable chain saws and auxiliary equipment One improvement arming and this ing. > 00.01.07
10.01	Crop improvement, pruning and thinning $ ightarrow$ 00.01.07
19.01 19.02	Portable plastic shears Portable keyhole saws
19.02	Portable band saws
19.03	Portable circular saws
19.04	Portable debarkers
19.06	Portable planers
19.07	Portable routers
19.07	Portable edge working machines
19.00	Portable boring machines
19.09	Portable chain mortisers
19.10	Portable chisel mortisers
19.11	Portable cliser mortisers Portable vibratory sanders
19.12	Portable belt sanders
19.13	Portable disc sanders
19.14	Portable nailers
19.16	Portable staplers
19.17	Portable staples Portable powered screwdrivers
19.17	Portable glue spreaders
19.10	Portable spraying equipment (e.g. guns for lacquers / adhesives)
19.19	Portable veneer splicing equipment
19.21	Layed floor sanding machines
19.21	Cases for portable machines, tools etc.
19.99	Special-purpose portable machines
20	Tools and auxiliaries
20.01	Machine cutting tools Tool clamping systems \rightarrow 20.03 Tool measuring and setting systems \rightarrow 20.04 Clamps and guides for tools \rightarrow 20.09
20.01.01 20.01.01.01	Band saw blades Band saw blades for log band saws / band resaws
20.01.01.02	Band saw blades for narrow band saws
20.01.02	Frame saw blades
20.01.02.01	Frame saw blades, all-steel
20.01.02.02	Frame saw blades, chrome-plated
20.01.02.03	Frame saw blades, tipped with cobalt alloy
20.01.02.04	Frame saw blades, HW-tipped

20.01.03	Circular saw blades
20.01.03.01	Circular saw blades, all-steel
20.01.03.02 20.01.03.03	Circular saw blades, tipped with cobalt alloy Circular saw blades, HW-tipped
20.01.03.04	Circular saw blades, Trive-ripped Circular saw blades, DP-tipped
20.01.04 20.01.04.01	Hogging systems Hogging systems for shaping of flat parts (e.g. panels), HW-tipped
20.01.04.01	Hogging systems for shaping of flat parts (e.g. panels), Triv-tipped Hogging systems for shaping of flat parts (e.g. panels), DP-tipped
20.01.04.03	Folding hoggers, HW-tipped
20.01.04.04	Folding hoggers, DP-tipped
20.01.04.05	Hoggers for shaping of non-flat parts, e.g. scantlings
20.01.05	Long planer heads
20.01.06	Cutters with bore (cutters and cutter heads)
20.01.06.01	Cutters with bore, all-steel
20.01.06.02	Cutters with bore, HW- / special steel-tipped
20.01.06.03	Cutters with bore, with turnover knives (HW / special steel)
20.01.06.04	Cutters with bore, DP-tipped
20.01.07	Shank cutters
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20.01.07.03	Shank cutters for portable machines
20.01.07.10	Shank cutters for CNC routers and machining centres, all-steel
20.01.07.11	Shank cutters for CNC routers and machining centres, HW- / special steel-tipped
20.01.07.12	Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)
20.01.07.13	Shank cutters for CNC routers and machining centres, DP-tipped
20.01.07.99	Shank cutters; other
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20.01.08.04	Cylinder boring bits
20.01.08.05	Step boring bits
20.01.08.06	Countersink bits
20.01.08.07	Plug cutters
20.01.09	Tool systems for window and door manufacturing incl. slotting and tenoning cutters
20.01.10	Cutters with taper shank (cutters and cutter heads)
20.01.10.01	Cutters with taper shank, all-steel
20.01.10.02	Cutters with taper shank, HW- / special steel-tipped
20.01.10.03	Cutters with taper shank, with turnover knives (HW / special steel)
20.01.10.04	Cutters with taper shank, DP-tipped
20.01.50	Machine cutting tools; other
20.01.50.01	Oscillating mortise chisel and auxiliary equipment
20.01.50.02	Mortise chains and auxiliary equipment
20.01.50.03	Scraping tools and auxiliary equipment
20.01.50.04	Turning tools Saw chains
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20.02.04	Blank knives
20.02.05	Hogger segments

20.02.06 20.02.07 20.02.08 20.02.09 20.02.10 20.02.11	Cast cobalt alloys Semi-finished products made from tungsten carbide, e.g. rods, strips, tips for saw blades, etc. Hogging knives Circular knives Peeling and veneer knives Semi-finished products made from PCD, e.g. discs, segments, saw tips for saw-blades, etc.
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20.08.01 20.08.02 20.08.03 20.08.04 20.08.05	Manual hand-held tools $Axes$, $hatchets \rightarrow 00.03.01$ Hand saws Hand planes Chisels, turning tools, carving tools, etc. Hammers Tools for measuring and marking
20.08.01 20.08.02 20.08.03 20.08.04 20.08.05 20.08.99 20.09 20.09.01 20.09.02 20.09.03	Manual hand-held tools Axes, hatchets → 00.03.01 Hand saws Hand planes Chisels, turning tools, carving tools, etc. Hammers Tools for measuring and marking Manual hand-held tools; other Clamps and guides for tools Saw tensioners, frame saw buckles and spacers Band saw guides Cutter bars for saw chains
20.08.01 20.08.02 20.08.03 20.08.04 20.08.05 20.08.99 20.09 20.09.01 20.09.02 20.09.03 20.09.04	Manual hand-held tools Axes, hatchets → 00.03.01 Hand saws Hand planes Chisels, turning tools, carving tools, etc. Hammers Tools for measuring and marking Manual hand-held tools; other Clamps and guides for tools Saw tensioners, frame saw buckles and spacers Band saw guides Cutter bars for saw chains Moulding spindles / cutter arbors
20.08.01 20.08.02 20.08.03 20.08.04 20.08.05 20.08.99 20.09 20.09.01 20.09.02 20.09.03 20.09.04 21 21.01 21.01.01 21.01.02 21.01.03 21.01.04 21.01.05 21.01.06	Manual hand-held tools Axes, hatchets → 00.03.01 Hand saws Hand planes Chisels, turning tools, carving tools, etc. Hammers Tools for measuring and marking Manual hand-held tools; other Clamps and guides for tools Saw tensioners, frame saw buckles and spacers Band saw guides Cutter bars for saw chains Moulding spindles / cutter arbors Machines, equipment and tools for maintenance and manufacturing of tools Machines, equipment and tools for maintenance and manufacturing tools Saw sharpeners Saw filers Saw setting, swaging and dressing machines Saw brazing and welding machines Saw blade rolling and leveling machines Hardening machines for saw tooth points

21.01.10 21.01.11 21.01.12 21.01.13 21.01.14 21.01.15 21.01.50 21.01.60 21.01.61 21.01.90 21.01.99	Sharpeners for moulding cutters Sharpeners for boring bits and routing cutters Sharpeners for chain tools Universal tool and cutter sharpeners Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Cleaning machines and equipment for machine tools Wheels for sharpening tools (except diamond wheels) Diamond wheels for sharpening tools Sharpeners for special applications Machines, equipment and tools for maintenance and manufacturing of machine cutting tools; other Machines, equipment and tools for maintenance and manufacturing of manual hand-held tools
22	Products for the equipment of machines
22.01	Drive systems
22.01.01 22.01.01.01 22.01.01.03 22.01.01.04 22.01.01.05 22.01.01.06 22.01.01.07 22.01.01.99	Electric drive systems Electric motors Gear motors Frequency converters Electronic drive units Linear motors / electro-cylinders Electric, electronic and magnetic switchgear and control units Electric drive systems; other
22.01.02 22.01.02.02 22.01.02.03	Pneumatic drive units Pneumatic components and equipment Pneumatic controls and regulators
22.01.03 22.01.03.01 22.01.03.02	Hydraulic drive units Hydraulic components and equipment Hydraulic controls and regulators
22.01.10 22.01.10.01 22.01.10.02 22.01.10.03 22.01.10.04 22.01.10.99	Elements and accessories for drive systems Speed reducers and controllers Clutches and brakes Roller bearings and precision bearings Linear modules Elements and accessories for drive systems; other
22.01.20	Compressors
22.02 22.02.01 22.02.02 22.02.03 22.02.04 22.02.05 22.02.06 22.02.07 22.02.08 22.02.09 22.02.10 22.02.11 22.02.12 22.02.13	Machining units Sawing units Planing units Moulding units Boring units Mortising units Sanding and polishing units Spraying units Gluing units Gluing units High frequency and microwave equipment (e.g. generators) Tool changers for CNC machines Cam mechanisms and cams Antistatic systems
22.03 22.03.01	Clamps and guides for workpieces Laser projectors, shadow guiding devices
22.03.02 22.03.02.01 22.03.02.02 22.03.03	Workpiece fences and stops Workpiece fences and stops, mechanised positioning Workpiece fences and stops, computerised positioning Clamping devices
22.03.03	Clamping devices Vacuum systems

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22.03.05 22.03.06	Dovetailing attachments Dowel boring jigs
22.04	Mechanical operating and clamping elements for machines, devices and conveyors (handles, handwheels, knobs, etc.)
22.05 22.05.01 22.05.02	Operating supply items Lubricants Flux materials
22.99 22.99.01 22.99.02 22.99.03 22.99.04 22.99.05 22.99.06	Items of equipment; other Pumps, valves, pipe systems Drainage screens Plates, screens and plastic inserts for presses Press belts for continuous presses Hot platens and heating rods Press moulds and cylinders for manufacturing moulded parts of chips, fibres, plastics, or for overlaying with solid materials
22.99.07 22.99.07.01 22.99.07.02 22.99.07.99	Conveyor elements Rollers and wheels Belts Conveyor elements; other
22 99.08 22 99.09 22 99.10 22 99.11 22 99.12 22 99.13 22 99.14 22 99.15	Non-electronic control units and devices Central lubrication systems Belt sanding pads Filters, filter elements and cartridges Cable routers UV-beamers / bulbs for UV curing Rollers and wheels with needles for towing of wood Transmission and conveyor chains
20	
30	Use of residual wood (dust, chips, firewood, bark), generation of energy and heating using wood fuels
30.01 30.01.01	
30.01	heating using wood fuels Preparation, transportation and storage of dust, chips, firewood, etc. Separating $technology \rightarrow 01.07.26$
30.01 30.01.01 30.01.02 30.01.02.01	heating using wood fuels Preparation, transportation and storage of dust, chips, firewood, etc. Separating technology \rightarrow 01.07.26 Cleaving machines for roundwood, firewood, etc. Hoggers Chippers and chipping mills \rightarrow 01.07.02 Stationary hoggers

30.01.20.08 30.01.20.09 30.01.20.10 30.01.20.99	Warm air heaters Residual dust concentration monitoring systems Specialised control systems for chips and dust extraction systems Chips and dust extraction equipment; other Fire protection and fighting, explosion protection \rightarrow 31.05
30.02 30.02.01 30.02.02 30.02.03 30.02.04 30.02.05 30.02.99	Generation of energy and heating using wood fuels Boiler systems with furnaces for wood fuels (solid wood, chips, dust, etc.) Wood furnaces for generating hot gas Wood gas generators Wood furnaces for generating electrical energy Chimneys, ovens and burners Plants, units and auxiliary equipment for energy generation; other
31	Energy saving, environmental protection, occupational safety, fire prevention and air-conditioning
31.01 31.01.01 31.01.02 31.01.99	Energy saving Plants and equipment for energy recycling Energy-saving pneumatic conveying systems and auxiliary equipment Plants, units and auxiliary equipment for energy saving; other Independent engineering and consulting services for the generation of energy using wood fuels and energy saving $\rightarrow 95.01.12$
31.02	Safety technology Independent engineering and consulting services for safety technology, occupational and fire safety \rightarrow 95.01.14
31.03 31.03.01 31.03.02 31.03.03 31.03.04	Environmental protection Purification plants for water and liquid chemicals Environmentally friendly lubricants and fuels Exhaust air and gases purification plants and equipment Combustion plant for chemicals (lacquers, glues, films, etc.) Chips and dust extraction systems (including filters) \rightarrow 30.01.20.01 Independent engineering and consulting services for environmental protection \rightarrow 95.01.13
31.04 31.04.01 31.04.02 31.04.03	Occupational safety Sound-proofing equipment (sound-proofing cabins, etc.) Safety devices for machines Protective clothing and equipment (including work clothes) Independent engineering and consulting services for safety technology, occupational and fire safety \rightarrow 95.01.14
31.05 31.05.01 31.05.02 31.05.03 31.05.04	Fire protection and fighting, explosion protection Fire alarm systems Fire and spark extinguishing systems Sprinkler systems Explosion protection systems Independent engineering and consulting services for safety technology, occupational and fire safety \rightarrow 95.01.14
31.06 31.06.01 31.06.02 31.06.03 31.06.04	Air-conditioning technology Air-conditioning equipment Air-conditioning chambers Air humidification systems Measuring and control units for air-conditioning
40	Electronic data acquisition and data processing equipment; measuring, testing and control systems
40.01 40.01.01 40.01.02 40.01.03 40.01.04	Electronic data acquisition and data processing equipment Numerical control systems CAM systems NC programming systems Identification systems for component identification and labeling (Barcode, etc.)

40.01.05	Image processing systems for identification of colours, structure, surface inspection, optical measuring, etc.
40.01.06 40.01.06.01 40.01.06.02 40.01.06.03 40.01.06.04 40.01.06.05	Electronic equipment for data acquisition and data processing for special manufacturing sectors and areas Electronic equipment for data acquisition and data processing for roundwood yards and saw mills Electronic equipment for data acquisition and data processing for veneer plants Electronic equipment for data acquisition and data processing for veneer cutting and splicing Electronic equipment for data acquisition and data processing for furniture manufacturing Electronic equipment for data acquisition and data processing for wood based panels manufacturing
40.02 40.02.01 40.02.02 40.02.03 40.02.04 40.02.99	Measuring, testing and control systems Workpiece measuring instruments Material testing and fault detection instruments Production monitoring systems Metal detectors and removers Measuring and testing equipment; other Wood moisture measuring equipment \rightarrow 01.03.03 Kiln control equipment \rightarrow 01.03.04
80	Delivery of complete plants, financing and leasing companies
80.01 80.01.01 80.01.02 80.01.03 80.01.04 80.01.05 80.01.06 80.01.07 80.01.08 80.01.09 80.01.10 80.01.11 80.01.12 80.01.99 80.02 80.03	General contractors for the delivery of complete plants General contractors for saw mills General contractors for veneer and plywood plants General contractors for plants for manufacturing of solid coating materials (laminates, films, foils, etc.) General contractors for particle board, fibre board and OSB production plants General contractors for furniture production plants General contractors for solid wood processing plants General contractors for plants for manufacturing of wooden construction elements (windows, facades, etc.) General contractors for timber construction and wooden houses General contractors for laminate flooring plants General contractors for plants for solid wood panel production General contractors for plants for mineral bonded wood (cement) boards General contractors, other Financing companies Leasing companies
90	Independent computer software (CAD, ERP, production planning and control, etc.)
90.01 90.02 90.03 90.04 90.05 90.06 90.07 90.08 90.09 90.10 90.11 90.50	Software for forestry → 00.05.04 Independent software for saw mills and roundwood yards Independent software for veneer and plywood production Independent software for particle board, fibre board and OSB production Independent software for veneer processing Independent software for solid wood processing Independent software for the furniture industry Independent software for window construction Independent software for timber construction Independent software for the craft business Independent software for the timber trade Standard software for the wood industries (ERP, material management, personnel management, cost accounting, etc.) Independent software; other
95	Independent services for the wood industries Services for forestry $\rightarrow 00.07$
95.01 95.01.01 95.01.02	Independent engineering and consulting services for the wood industries Independent engineering and consulting services for saw mills Independent engineering and consulting services for veneer and plywood plants

95.01.03	Independent engineering and consulting services for manufacturing of solid coating materials and
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95 .01 .04	Independent engineering and consulting services for particle board, fibre board and OSB production
95 .01 .05	Independent engineering and consulting services for the furniture industry
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95 .01 .07	Independent engineering and consulting services for solid wood processing
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95.03	Maintenance, repair, installation, de-installation, refurbishing and retrofitting of machines and plants
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Auxiliary machines, equipment and devices; other Auxiliary machines; other Axes, hatchets. B Backing plates, limiters Band resaws Band saw blade shearing and scarf-jointing machines Band saw blades for log band saws / band resaws Band saw blades for narrow band saws Band saw guides Belt conveyors Belt dryers Belt sanders Belt sanders Belt sanders Belt scales Belts Bench- and column-type boring machines Bending machines Bending machines Blank knives	18 18.99 00.03.01 20.02.03 01.02.01.05 21.01.07 20.01.01 20.01.01.02 20.09.02 05.01.13 01.04.11.01 02.16.13 22.99.10 01.07.14 22.99.07.02 02.12.09 02.18.01 20.02.04 03.01.02

Board turning stations	05.01.08
Bobbin sanders	02.16.12
Boiler systems with furnaces for wood fuels (solid wood, chips, dust, etc.)	30.02.01
Boring machines for sawing, moulding, boring and dowel-driving	02.12.03
Boring machines with one or several boring heads	02.12.01
Boring units	22.02.04
Briquetting presses	30.01.06
Brushing and cleaning machines for workpieces	02.02.01
Buffing stands	02.17.05
Buffing tools	20.06.03
C	
Cable routers	22.99.12
Calender presses	01.07.16.06
Cam mechanisms and cams	22.02.12
CAM systems	40.01.02
Carcass clamps	04.01.02.03
Carcass gluing stations	04.01.02
Carcass presses / gluing stations for cross-folding	02.11.03
Cases for portable machines, tools etc	19.90
Cast cobalt alloys	20.02.06
Centering and loading equipment	01.04.07
Central lubrication systems	22.99.09
Central vacuum systems	22.03.04.03
Chain mortisers	02.14.02
Chains	00.03.02
Chimneys, ovens and burners	30.02.05
Chipless cutting machines for boards and laminated material	01.02.01.13
Chipper canters / profiling lines	01.02.01.11
Chipper- / band saw combinations	01.02.01.12
Chippers and chipping mills	01.07.02
Chips and dust extraction equipment	30.01.20
Chips and dust extraction equipment; other	30.01.20.99
Chips and dust extraction systems (including filters)	30.01.20.01
Chisel mortisers	02.14.03
Chisels, turning tools, carving tools, etc.	20.08.03
Chopping machines (slow-speed)	30.01.03
Circular knives	20.02.09
Circular resaws	01.02.01.15
Circular saw blades	20.01.03
Circular saw blades, all-steel	20.01.03.01
Circular saw blades, DP-tipped	20.01.03.04
Circular saw blades, five-tipped	20.01.03.03 20.01.03.02
Circular saws for construction timber	01.02.01.10
Circular saws for thin saw kerfs	02.03.08.02
Circular saws for veneer packs	02.01.05
Circular saws with carriage for resawing	01.02.01.14
Circular saws with freewheeling carriage for roundwood	01.02.01.09
Clamping devices	22.03.03
Clamping systems for boring bits	20.03.04
Clamping systems for circular saw blades	20.03.01
Clamping systems for cutters with bore	20.03.02
Clamping systems for knife grinding machines	21.01.08.90
Clamping systems for shank cutters	20.03.03
Clamps	18.05
Clamps and guides for tools	20.09
Clamps and guides for workpieces	22.03
Cleaning brushes	03.01.01.03
Cleaning machines and equipment for machine tools	21.01.50
Cleaning plants for hogged wood	01.07.06
Cleaving machines for roundwood, firewood, etc.	30.01.01

Clippers	00.03.04
Clutches and brakes	22.01.10.02
CNC band saws	02.03.19
CNC boring machines	02.12.05
CNC boring machines for stationary processing	02.12.05.01
CNC lathes	02.15.05
CNC routers	02.04.14
CNC sanding centres for complete sanding of all surfaces	02.16.17
Coating with liquid materials (lacquering, etc.)	03.01
Combined circular saws and moulders	02.19.02
Combined circular saws, moulders and slot mortisers	02.19.03
Combined circular saws, surfacers, moulders and slot mortisers	02.19.04
Combined machines (space-induced combinations)	02.19
Combined machines; other	02.19.99
Combined vertical-horizontal circular saws	01.02.01.18
Combustion plant for chemicals (lacquers, glues, films, etc.)	31.03.04
Commissioning trolleys, commissioning containers	05.01.16
Compressors	22.01.20
Condensation dryers, e.g. heat pump dryers	01.03.02.03
Continuous feed edge joint gluing presses for boards and scantlings	02.22.02
Continuous pre-presses	01.07.16.02
Continuous press / laminating systems	02.02.05
Continuous surface laminating plants with integrated edge-wrapping units	02.02.05.03
Continuous trim saws	01.02.01.21
Continuous-type presses	01.02.01.21
Continuous-type presses for laminates (e.g. CPL)	01.07.10.03
Conventional dryers	01.03.03
Conventional dryers	03.01.17
Conveying and storage equipment (magazines) for sliced and peeled veneers	01.04.10
Conveying and storage equipment (magazines) for sinced and peeled veneers	
Conveying and storage equipment for nogged wood crips, libres, etc	01.07.07
Conveying and storage equipment for plywood plants	01.06.10 22.99.07
Conveyor elements; other	22.99.07
Conveyors for sawn timber (roller conveyors / tracks, cross-transfer units, etc.)	01.02.02.02
Cooling stations	
Cooling stations	01.07.19 02.04.17
Copy moulders	02.04.15
Copy moulders for longitudinal processing of moulded parts (also with additional sanding units, etc.)	02.04.15.01
,,	02.04.15.02
Copy moulders with tool control by pattern and automatic rotation of workpiece (with one or more	02.04.15.03
spindles, also with additional sanding units)	
Copying band saws	02.03.15
Copying lathes with tool control by template	02.15.04
Core composer / board gluing machines	02.22.03
	01.06.04
Countersink bits	20.01.08.06
Cranes and other forest equipment	00.02.06
Cranes for roundwood yards	01.01.02
Crop improvement, pruning and thinning	00.01.07
Cross conveyors	05.01.10
Cross-belt / wide-belt sanders	02.16.04
Cross-cut circular saws	01.01.09.03
Cross-cut saws	01.01.09
Cross-cut saws with guide bar for timber packs	01.02.01.22
Cross-cutting saws	01.02.01.20
Cross-feed veneer splicers	02.01.09
Cross-folding systems (cutting to length, mitre cutting, glue application, folding, pressing, etc.)	02.11.04
Crushers for waste materials, e.g. waste wood, demolition wood, used wood products etc	01.07.01
Cutton born for one shairs	03.01.08
Cutter bars for saw chains	20.09.03
Cutters with bore (cutters and cutter heads)	20.01.06

Cutters with bore, all-steel	20.01.06.01
Cutters with bore, DP-tipped	20.01.06.04
Cutters with bore, HW- / special steel-tipped	20.01.06.02
Cutters with bore, with turnover knives (HW / special steel)	20.01.06.03
Cutters with taper shank (cutters and cutter heads)	20.01.10
Cutters with taper shank, all-steel	20.01.10.01
Cutters with taper shank, DP-tipped	20.01.10.04
Cutters with taper shank, HW- / special steel-tipped	20.01.10.02
Cutters with taper shank, with turnover knives (HW / special steel)	20.01.10.03
Cutting to length station with continuous feed	01.01.09.04
Cycle pre-presses	01.07.16.01
Cycle presses	02.02.04
Cycle presses for laminates (e.g. HPL)	01.05.04
Cycle presses for laminating of moulded parts	02.02.04.04
Cylinder boring bits	20.01.08.04
D	
Debarking machines and equipment	00.02.02
Decorative strip moulders	02.04.25
Delivery of complete plants, financing and leasing companies	80
Devices / plants for measuring and labeling of veneers	01.04.14
Diamond wheels for sharpening tools	21.01.61
Dipping equipment	03.01.11
Direct-postforming machines for laminated / veneered panels	02.10.02.02
Disc sanders	02.16.14
Double arbor edger / rip saw	01.02.01.17
Double arbour circular saws for roundwood	01.02.01.17
Double knife veneer pack shears	02.01.03.02
Double panel sizing circular sawing machines for parallel and / or squaring cuts, hand feed	02.03.20
Double round end tenoners	02.06.02.02
Double-band presses	02.02.05.01
Double-end edge banding machines	02.08.02
Double-end edge banding machines for shaped / curved parts	02.08.02.03
Double-end edge banding machines for softforming	02.08.02.02
Double-end edge banding machines for straight edges	02.08.02.01
Double-end profile sanders	02.16.11.02
Double-end profilers / sizing machines for flat parts, e.g. panels	02.07.04
Double-end profilers / sizing machines for non-flat parts, e.g. scantlings	02.07.03
Double-end sizing and edge banding machines	02.09.02
Double-end sizing and edge banding machines for shaped / curved parts	02.09.02.03
Double-end sizing and edge banding machines for softforming	02.09.02.02
Double-end sizing and edge banding machines for straight edges	02.09.02.01
Double-end tenoners for straight tenons	02.06.01.02
Double-sided CNC moulding (and sanding) machines for contoured parts	02.04.16
Dovetailing attachments	22.03.05
Dowel bits	20.01.08.03
Dowel boring jigs	22.03.06
Dowel driving machines (gluing, driving-in)	02.12.06
Dowel hole boring machines for rack, frame and other prismatic components, stationary or through feed	02.12.00
	02.12.02
processing	
Drag carts / skidding trailer	00.02.08
Drainage screens	22.99.02
Drive systems	22.01
Driven roller conveyors	05.01.12.01
Drum coating systems	03.01.14
Drum sanders for surface sanding	02.16.08
Dryers for chips, fibres, strands	01.07.09
Dryers for special processes (e.g. high frequency drying, micro wave drying)	01.03.02.04
Dryers for wood fuels	30.01.16
Dryers for wood pellets materials	30.01.15
Drying, steaming and impregnation of solid timber and other materials	01.03

E	
Edge banding machines (edge banding, trimming, sanding, etc.)	02.08
Edge coating systems	03.01.13
Edge planing / cutting machines for veneer packs	02.01.06
Educational institutions for the forestry industry	00.09.01
Educational institutions for the timber and woodworking industries	96.01
Electric drive systems	22.01.01
Electric drive systems; other	22.01.01.99
Electric motors	22.01.01.01
Electric, electronic and magnetic switchgear and control units	22.01.01.07
Electronic data acquisition and data processing equipment	40.01
Electronic data acquisition and data processing equipment; measuring, testing and control systems	40
Electronic drive units	22.01.01.05
Electronic equipment for data acquisition and data processing for furniture manufacturing	40.01.06.04
Electronic equipment for data acquisition and data processing for roundwood yards and saw mills	40.01.06.01
Electronic equipment for data acquisition and data processing for special manufacturing sectors and areas	40.01.06
Electronic equipment for data acquisition and data processing for veneer cutting and splicing	40.01.06.03
Electronic equipment for data acquisition and data processing for veneer plants	40.01.06.02
Electronic equipment for data acquisition and data processing for wood based panels manufacturing	40.01.06.05
Electrostatic spraying equipment	03.01.07
Elements and accessories for drive systems	22.01.10
Elements and accessories for drive systems; other	22.01.10.99
Embossing machines	02.18.02
End gluing machines	02.01.10
End tenoners for straight tenons	02.06.01
Energy saving	31.01
Energy saving, environmental protection, occupational safety, fire prevention and air-conditioning	31
Energy-saving pneumatic conveying systems and auxiliary equipment	31.01.02
Engraving and coating machines on wood and with wood pulp	03.02.03
Environmental protection	31.03
Environmental protection for the forestry industry	00.10
Environmentally friendly lubricants and fuels	31.03.02
Equipment and auxiliary material for marking, labeling and numbering in the forest	00.03.07
Equipment and systems for forest inventories	00.05.01
Equipment and systems for measuring timber	00.05.02
Equipment for glue preparation, proportioning and transport	02.02.10
Equipment for glue preparation, proportioning and transport for plywood plants	01 .06 .09
Equipment for loading, offloading and conveying of laminated parts	02.02.09
Equipment for measuring and optimizing of veneers	02.01.13
Equipment for preparation, dosing and transport of liquid coating materials (e.g. lacquer, stain, etc.)	03.01.18
Equipment for transportation, sorting and stacking of sawn timber	01.02.02
Exhaust air and gases purification plants and equipment	31.03.03
Explosion protection systems	31.05.04
Extraction machines, stand alone	30.01.20.03
Extraction systems	30.01.20.02
Extruders	01.09.03
F	
Face milling machines for one and multi-side machining	02.04.10
Facing lathes	02.15.02
Fair organisations	95.05
Fans	30.01.20.07
Feeding units for joiners machines (surface planers, single-spindle moulders etc.)	05.01.18
Fertilising	00.01.02
Filler applying machines by knife or roller	03.01.03
Filtering separators	30.01.20.04
Filters, filter elements and cartridges	22.99.11
Final assembly lines for furniture	04.01.04
Final assembly work stations for furniture parts, carcass furniture	04.01.03
Financing companies	80.02
Finger jointing lines for cross-cutting, cutting finger joints, glue application, pressing, etc.	02.05.04
Finger jointing machines	02.04.12
- · · · · ·	

	00.05.00
Finger jointing presses	02.05.03
Finger jointing technology	02.05
Fire alarm systems	31.05.01
Fire and spark extinguishing systems	31.05.02
Fire protection and fighting, explosion protection	31.05 30.01.05
Firewood saws	30.01.03
Flakers	01.07.03
Flakers for industrial waste wood (slabs, offcuts, etc.) and other materials	01.07.03
Fleece backing machines for veneer and synthetic coating material	02.02.11
Flitch planers	01.04.03
Flooding systems	03.01.12
Flux materials	22.05.02
Foil roll-on lines / continuous surface laminating plants	02.02.05.02
Folding hoggers, DP-tipped	20.01.04.04
Folding hoggers, HW-tipped	20.01.04.03
Folding systems	02.11
Forest certification	00.07.04
Forest fire monitoring and fire fighting	00.05.05
Forest inventory, forest monitoring	00.07.03
Forest protection	00.01.04
Forest tractors, specialised forest tractors and equipment	00.02.04
Forestry collection and plant production	00.01.03
Forestry surveying	00.01.10
Forestry tools and auxiliary equipment	00.03
Forestry track and waterway development	00.01.05
Forming machines	02.18
Forming machines; other	02.18.99
Frame clamps	02.23.02
Frame saw blades	20.01.02
Frame saw blades, all-steel	20.01.02.01
Frame saw blades, chrome-plated	20.01.02.02
Frame saw blades, HW-tipped	20.01.02.04
Frame saw blades, tipped with cobalt alloy	20.01.02.03
Frame saws for thin saw kerfs	02.03.08.01
Frequency converters	22.01.01.04
G	
Gear motors	22.01.01.03
General contractors for furniture production plants	80.01.05
General contractors for laminate flooring plants	80.01.09
General contractors for parquetry plants	80.01.10
General contractors for particle board, fibre board and OSB production plants	80.01.04
General contractors for plants for manufacturing of solid coating materials (laminates, films, foils, etc.)	80.01.03
General contractors for plants for manufacturing of wooden construction elements (windows, facades, etc.)	80.01.07
General contractors for plants for mineral bonded wood (cement) boards	80.01.12
General contractors for plants for solid wood panel production	80.01.11
General contractors for saw mills	80.01.01
General contractors for solid wood processing plants	80.01.06
General contractors for the delivery of complete plants	80.01
General contractors for timber construction and wooden houses	80.01.08
General contractors for veneer and plywood plants	80.01.02
General contractors, other	80.01.99
Generation of energy and heating using wood fuels	30.02
Gilding machines for hot application of gold foil	02.02.07
Glue application systems for finger joints	02.05.02
Glue preparation and dosing equipment	01.07.11
Glue spreaders for boards / veneers	02.02.02
Glue spreaders for veneers and boards	01.06.05
Glue spreading stations for carcass components	04.01.02.01
Gluing and mixing equipment	01.07.12
Gluing units	22.02.08

Grinders for shavings, flakes, sawdust, etc. (impact mills, sievering mills, etc.)	01.07.05 02.04.24
H	
Hammermills, beating flakers	01.07.04
Hammers	20.08.04
Hand planes	20.08.02
Hand saws	20.08.01
Hand-fed cycle presses	02.02.04.01
Hardening machines for saw tooth points	21.01.06
Hardware recessing machines	02.13
Harvesting machines	00.02.03
High frequency and microwave equipment (e.g. generators)	22.02.10
High frequency technology	10.02
Hogger segments	20.02.05
Hoggers	30.01.02
Hoggers for shaping of non-flat parts, e.g. scantlings	20.01.04.05
Hogging knives	20.02.08
Hogging systems	20.01.04
Hogging systems for shaping of flat parts (e.g. panels), DP-tipped	20.01.04.02
Hogging systems for shaping of flat parts (e.g. panels), HW-tipped	20.01.04.01
Horizontal frame saws	01.02.01.01
Horizontal panel saws with pressure beam	02.03.12
Horizontal panel saws with pressure beam for cross cuts	02.03.12.02
Horizontal panel saws with pressure beam for longitudinal and cross cuts (angular system)	02.03.12.03
Horizontal panel saws with pressure beam for longitudinal cuts	02.03.12.01
Hot platens and heating rods	22.99.05
Hydraulic components and equipment	22.01.03.01
Hydraulic controls and regulators	22.01.03.02
Hydraulic drive units	22.01.03
Identification systems for component identification and labeling (Barcode, etc.)	40.01.04
Image processing systems for identification of colours, structure, surface inspection, optical measuring, etc.	40.01.05
Impregnating plants	01.03.05
Independent computer software (CAD, ERP, production planning and control, etc.)	90
Independent engineering and consulting services for craft business	95.01.10
Independent engineering and consulting services for environmental protection	95.01.13
Independent engineering and consulting services for manufacturing of solid coating materials and	
laminating technology (laminates, films, foils, etc.)	95.01.03
Independent engineering and consulting services for particle board, fibre board and OSB production	95.01.04
Independent engineering and consulting services for safety technology, occupational and fire safety	95.01.14
Independent engineering and consulting services for saw mills	95.01.01
Independent engineering and consulting services for solid wood drying and steaming	95.01.06
Independent engineering and consulting services for solid wood processing	95.01.07
Independent engineering and consulting services for surface finishing	95.01.11
Independent engineering and consulting services for the forestry industry	00.07.50
Independent engineering and consulting services for the furniture industry	95.01.05
Independent engineering and consulting services for the generation of energy using wood fuels and energy	
saving	95.01.12
Independent engineering and consulting services for the wood industries	95.01
Independent engineering and consulting services for timber construction	95.01.09
Independent engineering and consulting services for veneer and plywood plants	95.01.02
Independent engineering and consulting services for windows and facades	95.01.08
Independent services for the wood industries	95
Independent software for particle board, fibre board and OSB production	90.03
Independent software for saw mills and roundwood yards	90.01
Independent software for solid wood processing	90.05
Independent software for stair construction	90.10
Independent software for the craft business	90.09
Independent software for the furniture industry	90.06
Independent software for the timber trade	90.11

Independent software for timber construction	90.08
Independent software for veneer and plywood production	90.02
Independent software for veneer processing	90.04
Independent software for window construction	90.07
Independent software; other	90.99
Industrial vacuum cleaners	30.01.20.06
Infeed units	05.01.06
Inline wood moisture control equipment for veneer dryers	01.04.12
Items of equipment; other	22.99
J	00.00.1.6
Jig saws	02.03.16
Jointing machines for peeled veneer	01.06.01
K	
Kiln control equipment	01.03.04
Kiln dryers	01.03.02
Knife grinding machines	21.01.08
Knife grinding machines for knife rings	21.01.08.03
Knife grinding machines for planing, flaking and chipper knives	21.01.08.01
Knife grinding machines for veneer knives (slicing, peeling, clipping)	21.01.08.02
Knife ring flakers for hogged wood and other materials	01.07.03.03
Knives	00.03.03
Knives for cutters, cutter heads	20.02.01
Knives, turn blade knives, hogger segments, etc.	20.02
Knothole boring machines	02.12.08
L	
Lacquer drying and curing lines	03.01.16
Laminate and film clippers	01.05.06.01
Laminate and film cutting machines	01.05.06
Laminate and film cutting machines with roller shear knives	01.05.06.02
Laminated timber presses / clamps for construction timber, glulam, etc	02.22.04
Laser projectors, shadow guiding devices	22.03.01
Laser technology	10.01
Layed floor sanding machines	19.21
Leasing companies	80.03
Lifting tables	05.01.03
Linear modules	22.01.10.04
Linear motors / electro-cylinders	22.01.01.06
Lines for impregnating and coating of papers and tissue	01.05.01
Lip trimmers	02.04.19
Log band saws, horizontal	01.02.01.03
Log band saws, vertical	01.02.01.04
Log conversion and resawing machines	01.02.01
Log sorting stations	01.01.05 00.04.04
Long log flakers	00.04.04
Long log flakers	20.01.05
Long planer heads	
Long sanding belts Longbelt sanders with mechanical feed	20.06.01 02.16.02
	02.16.02
Longitudinal folding systems	02.10.01
Longitudinal folding systems	02.11.01
Lubricants	22.05.01
Lubricants and fuel for forestry machines	00.02.11
Luminous tables for veneer inspection	02.01.14
Lummous tables for veneer inspection	J2.J1.14
M	
Machine boring bits	20.01.08
Machine cutting tools	20.01
Machine cutting tools; other	20.01.50
Machinery and tools for debarking of roundwood	01.01.07

Machines and equipment for coating with solid material; other	03
Machines and equipment for glue laminated timber / glulam construction	11
Machines and equipment for laminate floorings	11
Machines and equipment for lengthwise joining of veneers (e.g. by means of finger joints)	02
Machines and equipment for manufacturing doors for furniture	11
Machines and equipment for manufacturing drawers	11
Machines and equipment for manufacturing packing for vegetables and fruits, stationary	11
Machines and equipment for manufacturing palets, stationary	11
Machines and equipment for manufacturing picture frames and frames	11
Machines and equipment for manufacturing rack furniture (chairs, tables, etc.)	11
Machines and equipment for manufacturing solid timber boards	11
Machines and equipment for manufacturing wood barrels	11
Machines and equipment for powder coating	03
Machines and equipment for pruning	00
Machines and equipment for pyrography and / or marking	03
Machines and equipment for stair construction	11
Machines and equipment for timber flooring / parquetry	11
Machines and plants for agricultural tool handles (for shovel, spade, hoe, rake, hammer, pick, etc.)	11
Machines and plants for bed staves / slats	11
Machines and plants for brooms and brushes	11
Machines and plants for clogs, wood soles, wood heels, shoes last	11
Machines and plants for coffins	11
Machines and plants for different products	11
Machines and plants for doors and frames	11
Machines and plants for doors and frames	11
Machines and plants for dowels	11
·	
Machines and plants for louvres and shutters	11
Machines and plants for matches	11
Machines and plants for pencils	11
Machines and plants for poles, masts, palisades, wood fences	11
Machines and plants for prefab house construction, e.g. wood frame construction	11
Machines and plants for rattan furniture	11
Machines and plants for shuttering panels	11
Machines and plants for special processes	10
Machines and plants for special product groups	11
Machines and plants for sporting equipment (billiard cues, paddles, oars, etc.)	11
Machines and plants for structural elements	11
Machines and plants for timber construction	11
Machines and plants for tooth picks / chop sticks	11
Machines and plants for windows and facades	11
Machines and plants for wood shavings for animal bedding	11
Machines and plants for wood shingles	11
Machines and plants for woodwool	11
Machines and technical equipment for assembly, packaging	04
Machines and technical equipment for assembly, packaging	04
Machines and technical equipment for primary processing (production of semi-ninshed products)	01
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Machines and technical equipment for secondary processing (laminating, machining, gluing)	02
Machines and technical equipment for surface finishing	03
Machines for boring, dowel-driving and hardware inserting	02
Machines for boring, milling, hardware inserting, etc.	02
Machines for core composition	01
Machines for cutting finger joints	02
Machines for expanding and drying honeycombs	01
Machines for glue application on veneer edges	02
Machines for hardware inserting	02
Machines for manufacturing and processing insulating materials	11
Machines for manufacturing and treatment of wooden packaging (pallets, boxes, etc.)	11
Machines for manufacturing cable drums	11
Machines for manufacturing industrial packing (boxes, etc.)	11
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Machines for panel frames	01.08.02
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Machining centres for routing, sawing, boring, edge banding	02.20.03
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Mulai bi da Adamada a disentan anna	02.02.05
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Multiple band saws	01.07.10.03
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Profiling lathes Protective clothing and equipment (including work clothes) Protective clothing and work clothes Protective equipment Publishers of literature for the forestry industry Publishers of literature for the timber and woodworking industries Pumps and components for vacuum systems Pumps, valves, pipe systems Punch presses Punch presses for mitres Punch presses for muntin bars Punch presses; other Purification plants for water and liquid chemicals	02.15.03 31.04.03 00.06.01 00.06.02 00.08 97 22.03.04.01 22.99.01 02.24 02.24.01 02.24.02 02.24.99 31.03.01
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Research and testing institutes, exchical colleges, etc.) Research institutions for the timber and woodworking industries Research institutions for the forestry industry Residual dust concentration monitoring systems Resin blenders and proportioning devices / systems Reverse conveyors Robots for chipping processes (sanding, cutting, etc.) Robots for handling, feeding and palleting, etc. Robots for spraying and assembling Robots for spraying, lacquering, etc. Robots technology Robots; other Rod moulders Roller bearings and precision bearings Roller coaters Roller conveyors Roller dryers Roller dryers Roller dryers Rollers and wheels Rollers and wheels with needles for towing of wood Ropes and cables. Rotating log reducers / butt end reducers Rotation spraying systems Round end tenoners Round rod moulders Round rod moulders Roundrod yard Routers Running cross-cut saws	96 96.02 00.09.02 30.01.20.09 01.05.03 05.01.11 06.04 06.01 06.02 06.03 06 06.99 02.04.18 22.01.10.03 03.01.09 05.01.12 01.04.11.02 05.01.17 22.99.07.01 22.99.14 00.03.05 01.01.08 01.04.05 03.01.06 02.06.02 02.04.20 01.01 02.04.13 01.07.18
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Sawing units	22.02.01
Sawmilling technology (sawn timber production)	01.02
Scarf moulders	02.04.26
Scarfing lines for peeled veneer	01.06.03
Scraper machines	02.04.03
Scraping tools and auxiliary equipment	20.01.50.03
	04.02.03
Screw-setting machines	
Seed, site preparation and planting	00.01.09
Semi-finished products made from PCD, e.g. discs, segments, saw tips for saw-blades, etc	20.02.11
Semi-finished products made from tungsten carbide, e.g. rods, strips, tips for saw blades, etc	20.02.07
Semicircular arch joint gluing machines	02.23.03
Separating technology	01.07.26
Services for forestry	00.07
Services for the forestry industry; other	00.07.99
Services for wood harvesting	00.07.02
Services; other	95.99
Shank cutters	20.01.07
Shank cutters for CNC routers and machining centres, all-steel	20.01.07.10
Shank cutters for CNC routers and machining centres, DP-tipped	20.01.07.13
Shank cutters for CNC routers and machining centres, HW- / special steel-tipped	20.01.07.11
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12 20.01.07.03
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12 20.01.07.03
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel)	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.12
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.12 21.01.15
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.15
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for moulding cutters Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.90
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbor edger / rip saw	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbor edger / rip saw Single arbor circular saws for roundwood	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.16
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbor edger / rip saw Single arbor circular saws for roundwood Single blade circular saws with moving saw unit	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.07
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Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Sharpeners for diamond tools Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single arbor edger / rip saw Single arbor edger / rip saw Single arbour circular saws for roundwood Single blade circular saws with moving saw unit Single daylight presses Single head mitre cutting machines	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.07 02.03.06 01.07.16.04
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbor edger / rip saw Single arbor circular saws with moving saw unit Single daylight presses Single head mitre cutting machines Single knife veneer pack shears	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.12 21.01.15 21.01.10 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.16 01.02.01.07 02.03.06 01.07.16.04 11.07.04 02.01.03.01
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for diamond tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbor edger / rip saw Single abour circular saws for roundwood. Single blade circular saws with moving saw unit Single daylight presses Single head mitre cutting machines Single knife veneer pack shears Single round end tenoners	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.16 01.02.01.07 02.03.06 01.07.16.04 11.07.04 02.01.03.01 02.06.02.01
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters; for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbour circular saws for roundwood Single blade circular saws with moving saw unit Single daylight presses Single head mitre cutting machines Single knife veneer pack shears Single round end tenoners Single- and multi-blade circular saws for edging or ripping	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.16 01.02.01.07 02.03.06 01.07.16.04 11.07.04 02.01.03.01 02.06.02.01 02.03.07
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for special applications. Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbour circular saws for roundwood Single blade circular saws with moving saw unit Single daylight presses Single head mitre cutting machines Single hand multi-blade circular saws for edging or ripping. Single-end edge banding machines	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.16 01.02.01.07 02.03.06 01.07.16.04 11.07.04 02.01.03.01 02.06.02.01
Shank cutters for CNC routers and machining centres, with turnover knives (HW / special steel) Shank cutters for portable machines Shank cutters; for routers Shank cutters; other Sharpeners for boring bits and routing cutters Sharpeners for carbide-tipped sawing, moulding and planing tools Sharpeners for chain tools Sharpeners for diamond tools Sharpeners for moulding cutters Sharpeners for scrapers Sharpeners for scrapers Sharpeners for special applications Shelving systems Short loggers Shortwood trailers Sifting / screening equipment Silos Silviculture, site / soil rehabilitation, forest protection Single and double mitre saws Single arbour circular saws for roundwood Single blade circular saws with moving saw unit Single daylight presses Single head mitre cutting machines Single knife veneer pack shears Single round end tenoners Single- and multi-blade circular saws for edging or ripping	20.01.07.11 20.01.07.12 20.01.07.03 20.01.07.01 20.01.07.99 21.01.11 21.01.14 21.01.15 21.01.10 21.01.09 21.01.90 05.02.01 00.04.03 00.04.02 01.07.10 30.01.20.05 00.01.11 02.03.04 01.02.01.16 01.02.01.07 02.03.06 01.07.16.04 11.07.04 02.01.03.01 02.06.02.01 02.03.07 02.08.01

Single-end edge banding machines for straight edges	02.08.01.01
Single-end profile sanders	02.16.11.01
Single-end profilers / sizing machines for flat parts, e.g. panels	02.07.02
Single-end profilers / sizing machines for non-flat parts, e.g. scantlings	02.07.01
Single-end sizing and edge banding machines	02.09.01
Single-end sizing and edge banding machines for shaped / curved parts	02.09.01.03
Single-end sizing and edge banding machines for softforming	02.09.01.02
Single-end sizing and edge banding machines for straight edges	02.09.01.01
Single-end tenoners for straight tenons	02.06.01.01
Single-spindle moulders	02.04.11
Sizing and edge banding machines (sizing, profiling, edge banding, trimming, sanding, etc.)	02.09
Skidding and cable logging	00.02.05
Skidding cables, skidding choker, safety belt and assessment	00.02.09
Skidding winches, skidding tongs	00.02.10
Sliced veneer guillotines	01.04.13.01
Sliding table saws	02.03.10
Slot boring machines	
Software for forestry	
Software for tool management systems	
Soil cultivation	00.01.01
Sorting and commissioning systems	
Sound-proofing equipment (sound-proofing cabins, etc.)	31.04.01
Special equipment components for machinery and plants for particle boards, fibre boards and OSB	01.01.01
production	01.07.25
Special machines for carpenters and building industry	
Special processes; other	
Special sawing machines for thin saw kerfs	02.03.08
Special-purpose portable machines	
Specialised control systems for chips and dust extraction systems	
Specialised feeding systems for crushers, chippers etc	
Specialised materials handling technology	
Specialised materials handling technology for finger jointing lines	
Specialised materials handling technology for optimizing rip saws	
Specialised materials handling technology for planing lines	
Specialised materials handling technology for sawing lines	
Specialised materials handling technology; other	
Specialised sawing machines for sawing of veneer logs	
Speed reducers and controllers	22.01.10.01
Spiral moulders	02.04.21
Splicers for peeled veneer	01.06.02
Spray walls and booths	03.01.15
Spraying units	22.02.07
Spreading and matforming systems	01.07.13
Sprinkler systems	31.05.03
Sprinkling systems for wet preservation of wood	01.01.06
Stacking and bundling stations	05.01.04
Standard software for the wood industries (ERP, material management, personnel management, cost	
accounting, etc.)	90.50
Stapling and stitching machines	04.02.02
Stapling, stapling-gluing machines for assembling frames	11.07.02
Stationary chain saws	01.01.09.02
Stationary conveying devices for roundwood yards	01.01.03
Stationary embossing machines	02.18.02.01
Stationary hoggers	30.01.02.01
Staylog devices	01.04.08
Steaming / cooking plants for veneer flitches	01.04.01
Steaming plants	01.03.01
Step boring bits	20.01.08.05
Stirring units	18.02
Stock management and logistics	00.05.03
Storage and commissioning systems for large boards (e.g. stacking cranes)	05.02.04
Storage and commissioning systems for large boards (e.g. stacking cranes)	

Storage and retrieval equipment for shelves and racks	05.02.02
Storage of hazardous materials	00.10.03
Storage of water polluting materials (oil etc.)	00.10.02
Storage systems for roundwood yards	01.01.04
Storage systems; other	05.02.99
Supersonic technology	10.04
Surface finishing with solid materials	03.02
Surface planers	02.04.01
Surface pre-conditioning	03.01.01
Surfacers and thicknessers	02.19.01
Sweeping machines	30.01.12
Systems for production data acquisition and quality monitoring for particle board, fibre board and OSB	30.01.12
plants	01.07.24
Systems for production data acquisition and quality monitoring for plywood plants	01.06.11
Systems for production data acquisition and quality monitoring for solid coating materials	01.05.07
Systems for tool encoding	20.05.01
Systems for tool encoding	20.05.01
Т	
Table edge banding machines	02.08.03
Table saws	02.03.09
Technical books for the forestry industry	00.08.03
Technical books for the timber and woodworking industries	97.03
Technical journals and periodicals for the forestry industry	00.08.01
Technical journals and periodicals for the timber and woodworking industries	97.01
Telecommunication facilities and mobile data processing for forestry	00.05
Tending of young growth and forest crops	00.01.06
Tenoning machines	02.06
Testing institutions for the forestry industry	00.09.03
Testing institutions for the timber and woodworking industries	96.03
Texturing / brushing machines	03.01.01.02
Thermic smoothening	10.06
Thickness planers	02.04.02
Three- and four-side planers	02.04.08
Through feed CNC boring machines	02.12.05.02
Through feed embossing machines	02.18.02.02
Through feed multi-spindle boring machines with horizontal and / or vertical heads	02.12.01.03
Through-hole boring bits	20.01.08.02
Timber sorting stations	01.02.02.01
Timber stacking and bundling stations	01.02.02.03
Tool changers for CNC machines	22.02.11
Tool clamping systems	20.03
Tool management systems	20.05
Tool measuring and setting gauges	20.04.02
Tool measuring and setting instruments	20.04.01
Tool measuring and setting systems	20.04
Tool systems for window and door manufacturing incl. slotting and tenoning cutters	20.01.09
Tools and auxiliaries	20
Tools for marking and labeling of roundwood and logs	01.01.12
Tools for measuring and marking	20.08.05
Tools for special materials	20.01.90
Tools for special materials; other	20.01.90.99
Tools for working with glass	20.01.90.02
Tools for working with light alloy	20.01.90.01
Tools for working with mineral materials	20.01.90.01
Tools for working with stone	20.01.90.04
Trailers	02.03.02
Trailers	00.04.05
Training services	95.02
Transmission and conveyor chains	22.99.15
Transport trolleys, shelf trolleys, etc	05.01.15
Trimming lines	11.01.03.01
Truck loading cranes and log grabs	00.04.01

Turn blade knives Turn-key wood pellets plants Turning lathes Turning machines Turning tools Turning tools Twist drills Two-side thicknessing planers for surfacing and thicknessing in one operation	20.02.02 30.01.14 02.15.01 02.15 20.01.50.04 20.01.08.01 02.04.07
Undercut cross-cutting saws Undriven roller conveyors Universal combined machines for carpentry and joinery Universal combined machines for DIY Universal multispindle boring machines, stationary processing Universal table presses Universal tool and cutter sharpeners Use of residual wood (dust, chips, firewood, bark), generation of energy and heating using wood fuels UV-beamers / bulbs for UV curing	02.03.01 05.01.12.02 02.19.05 02.19.06 02.12.01.01 02.23.01 21.01.13 30 22.99.13
V V-cutting double circular saws Vacuum coaters Vacuum cup clamping devices Vacuum dryers Vacuum lifting equipment Vacuum systems Vehicles for timber transport and handling Veneer bundling machines Veneer dryers Veneer dryers Veneer guillotines / clippers Veneer guillotines / clippers Veneer patching machines Veneer patching machines Veneer patching machines Veneer patching machines Veneer peelers. Veneer reeling, sorting and offloading equipment Veneer sheet sanders Veneer sheet sanders Veneer strip sizing machines. Veneer tenderizing machines Veneer tenderizing machines (flexer) Vertical edge joint gluing machines Vertical frame saws Vertical panel saws	11.07.01 03.01.10 22.03.04.02 01.03.02.02 05.01.05 22.03.04 00.04 01.04.15 02.01.02 01.04.11 01.04.13 02.01.01 02.01.03 02.01.12 01.04.06 02.01 01.04.09 02.16.05 01.04.04 02.01.05 01.04.04 02.01.15 02.22.01 01.02.01.02 02.03.11
Warehousing and commissioning technology Warehousing, handling, commissioning equipment for panels Warm air heaters Water jet cutting Web based publications for the forestry industry Web based publications for the timber and woodworking industries Weighing systems. Wheels for sharpening tools (except diamond wheels) Wide sanding belts Wide-belt sanders Wide-belt sanders for calibrating and sanding Wood furnaces for generating electrical energy Wood furnaces for generating hot gas. Wood gas generators Wood harvesting and skidding. Wood moisture measuring equipment	05.02 01.07.22 30.01.20.08 10.07 00.08.04 97.04 18.03 21.01.60 20.06.02 02.16.03 02.16.07 30.02.04 30.02.02 30.02.03 00.02 01.03.03

Wood pelleting presses	30.01.07
Work preparation and techniques	00.07.01
Workpiece fences and stops	22.03.02
Workpiece fences and stops, computerised positioning	22.03.02.02
Workpiece fences and stops, mechanised positioning	22.03.02.01
Workpiece measuring instruments	40.02.01